



Departament de
Física Aplicada

Nanotubs de carboni: física, materials i dispositius

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- **1- Perquè nano?**
 - Llei de Moore
 - Feynman: “There is plenty of room ...”
- **2- Nanotubs i nanofibres. Grafè.**
 - els Nanotubs de Carboni, CNT. Què són?
 - Obtenció, propietats
- **3- Fenòmens associats a “nano”**
 - Fenòmens quàntics observables
 - transport de càrrega: $I(V)$ no òhmica, bloqueig de Coulomb
 - el color depèn de la mida!
- **4-Tècniques**
 - de fabricació
 - d’observació y caracterització
 - de càlcul
- **5- Aplicacions**
 - Compòsits: CNT-polímer, CNT-metall
 - Dispositius d’un sol nanotub: transistors. Sensors
 - Dispositius amb molts nanotubs: electrodes transparents, flexibles. Sensors.



1- Perquè Nanos?

- 1965 - Llei de Moore (Gordon Moore, INTEL)

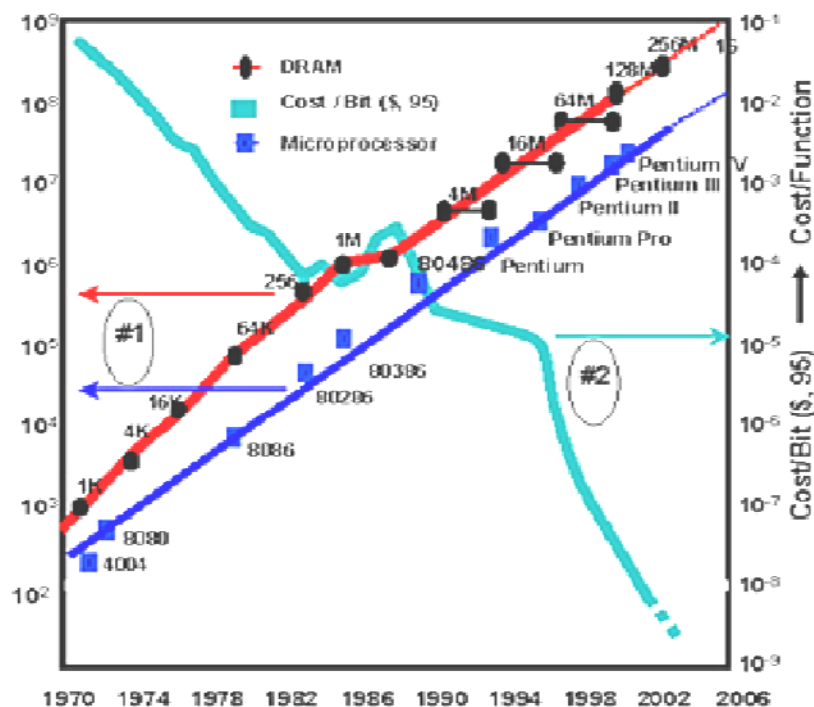
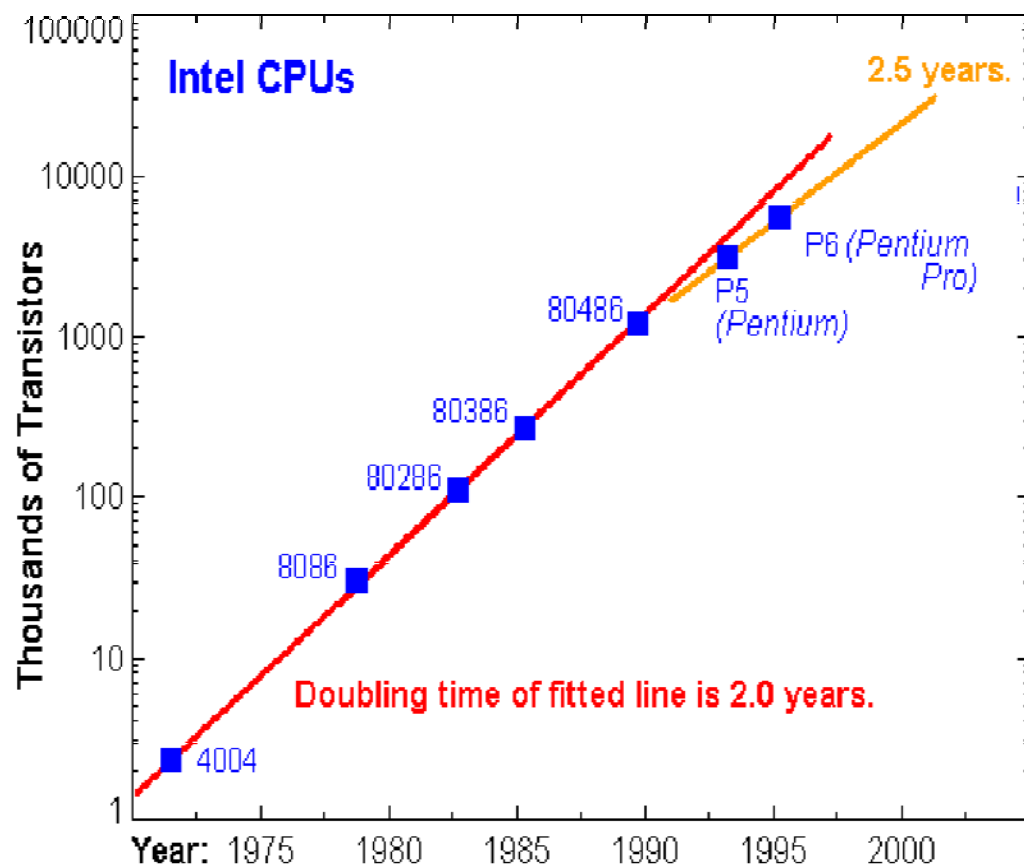
Els transistors són més i més petits :

- El número de transistors en un “xip” es x2 cada 18 - 24 mesos!
- a un preu més baix

- 1965: en un xip, 60 transistors
 - 2004: en un chip, 1,7 bilions de transistors!
-
- 1960's- R. Feynman
“There's Plenty of room at the Bottom”



Llei de Moore





R. Feynman

“There’s Plenty of room at the Bottom”

...hi ha molt lloc, allà baix!

- Podríem escriure els 24 volums de l’enciclopèdia Britannica en una agulla de cap?
- Sí !! si reduíssim el tamany de cada caràcter en 1/25.000
 - 1 punt = 8 nm de diàmetre = 32 àtoms
- caldria: Millors microscopis electrònics, miniaturització, nanolitografia, ...

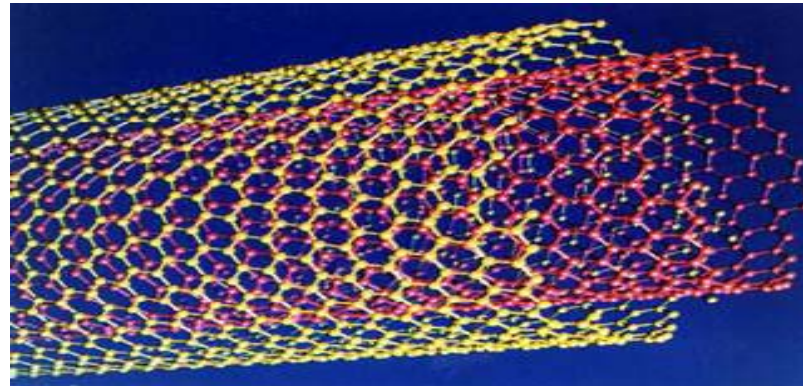
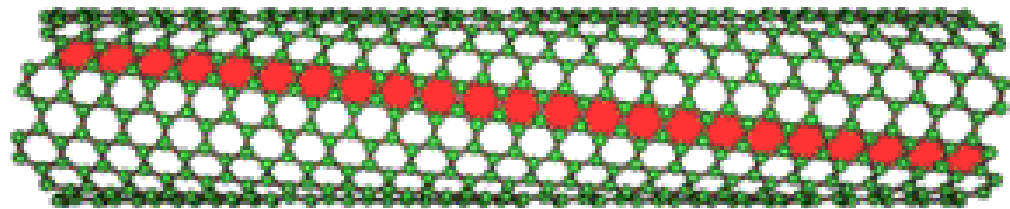
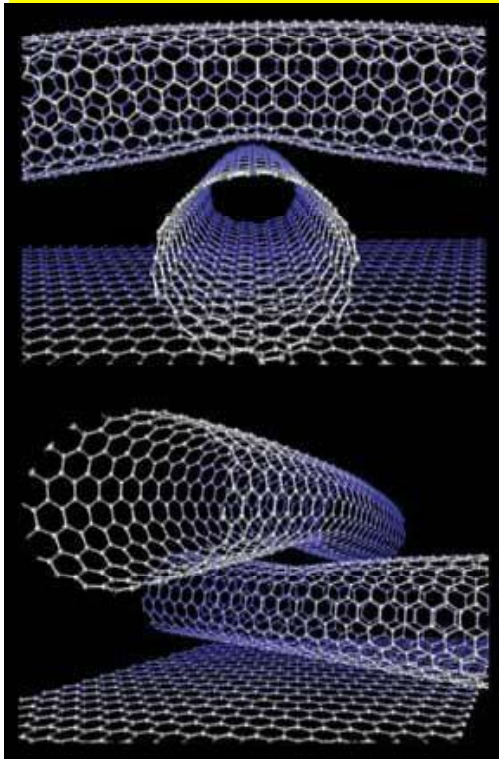


nanomaterials, nanotechnologies

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Nanotubs de Carboni: CNT

Què són?



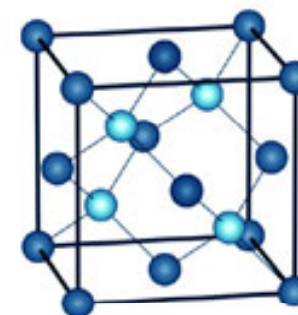
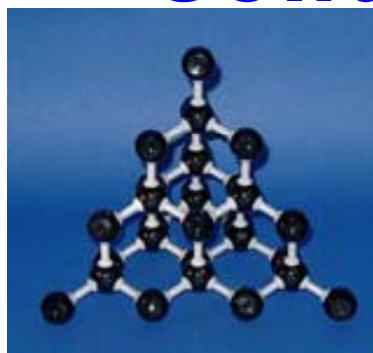
Una forma de Carboni en estat sòlid, nova?

Similar al **grafit**: conductor elèctric, opac, negre, tou
o al **diamant**: aïllant, transparent, molt dur

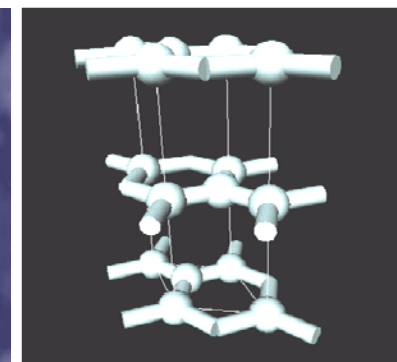
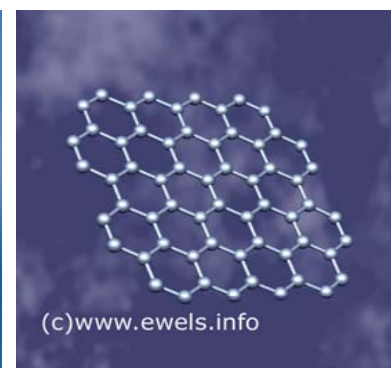


Diferents formes del carboni sòlid

- **Diamant**
 - Orbitals sp^3



- **Grafit - grafè**
 - Orbitals sp^2

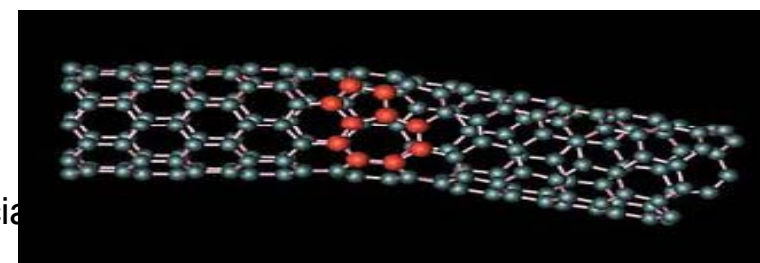


- **Ful·lerè carboni**

Buckminsterfullerene



Nanotub de





Història dels CNT

- **1985**, fullerens C_{60}
-
- **1991**: Multi-walled
- **1993**: Single-walled carbon nanotubes by S. Iijima, (Nature, 1991) D. S. Bethune et al. (Nature, 1993)
- **2001**: Single crystals of single-walled carbon nanotubes (R. R. Schlittler et. al., Science 292, 1136, 2001).

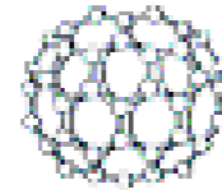
Ful·lerens (C_{60} , C_{70}) i Nanotubs de Carboni, CNT

- Ful·lerens

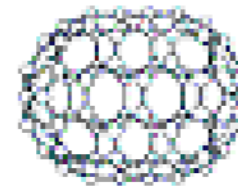
C_{60}



C_{70}



diàmetre ~ 10 nm



- Nanotubs, CNT (MWNT, SWNT)
- diàmetre ~ 1 -90 nm
- longitud $\sim$ micres $\rightarrow$ cm!



Nanotubs de Carboni d'una sola paret: SWNT

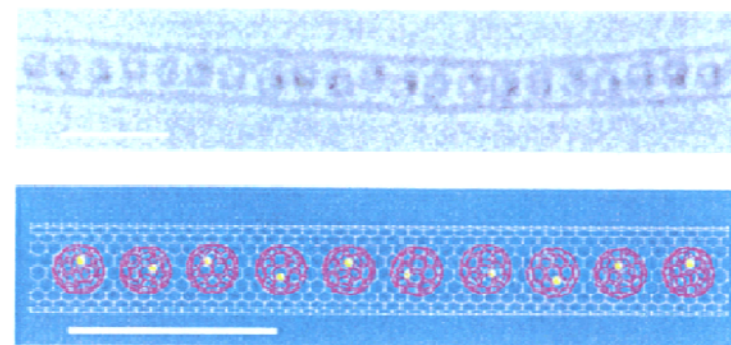
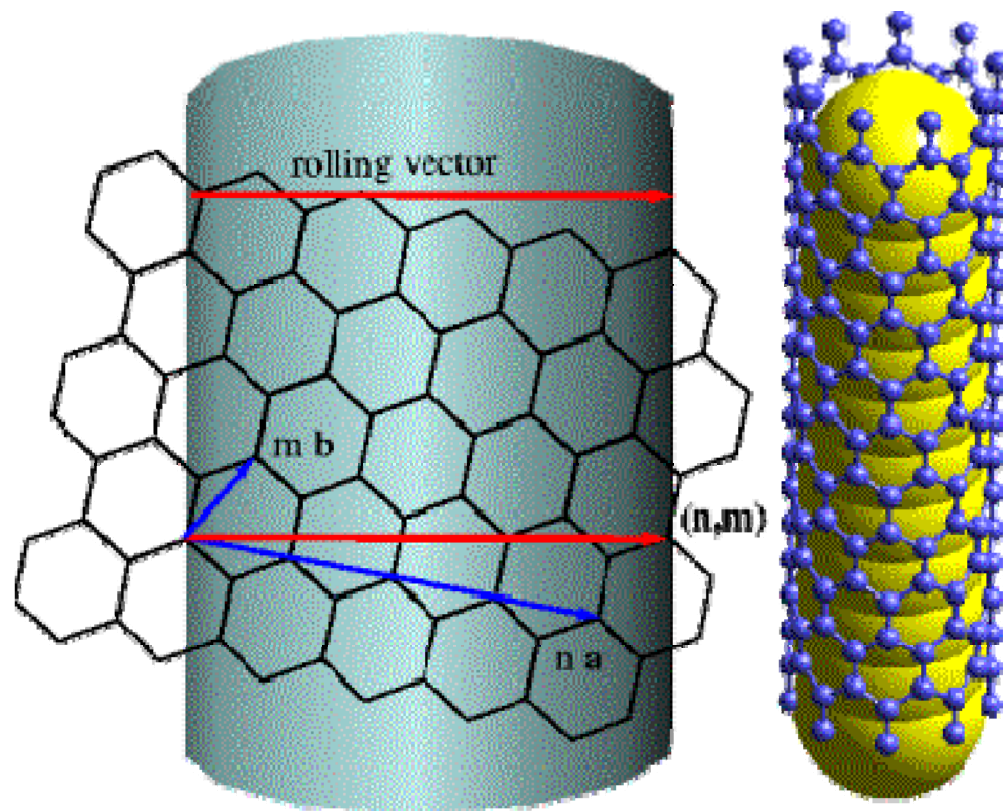
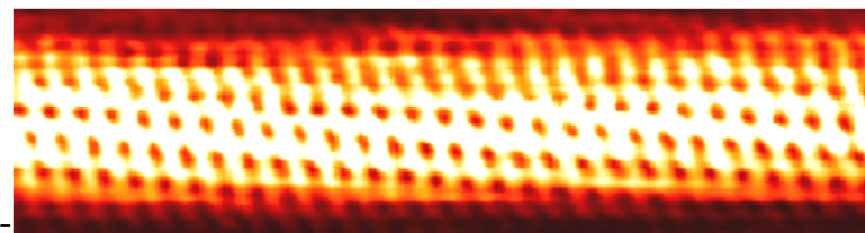
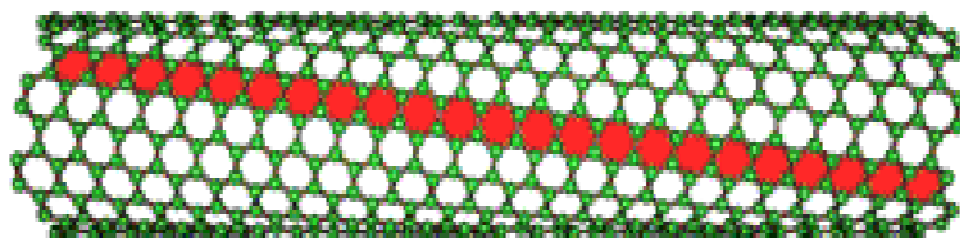
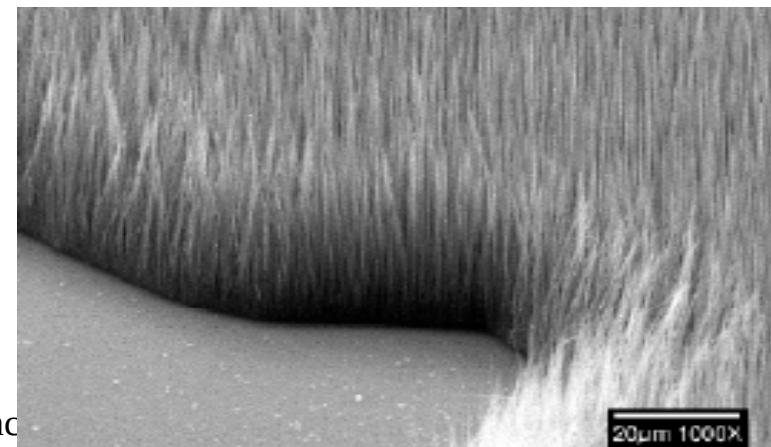
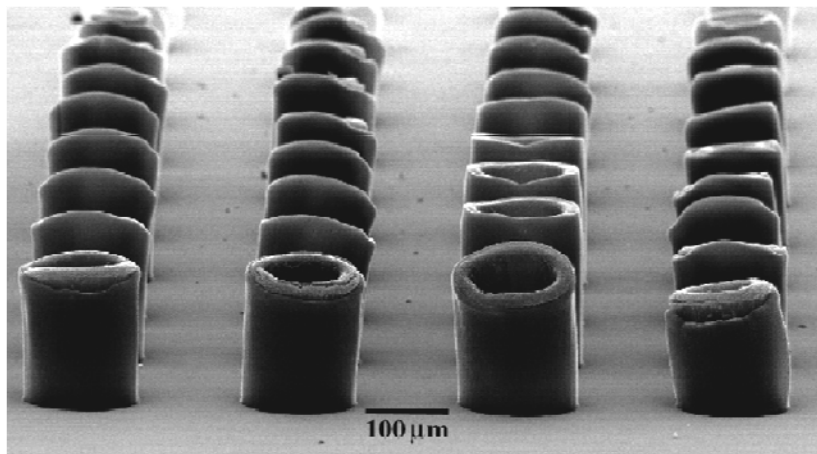
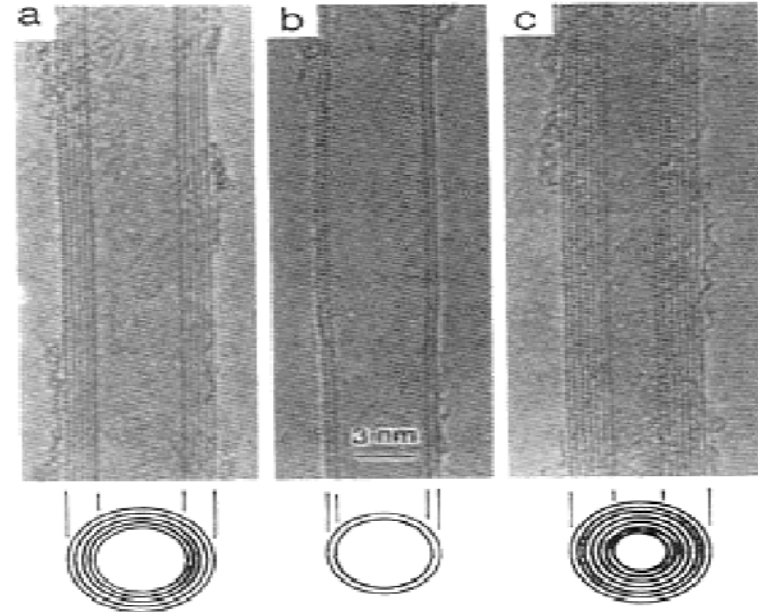
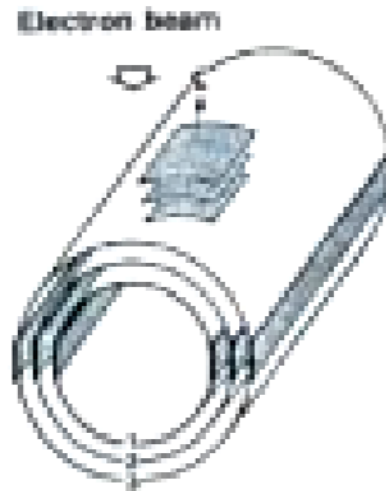


FIGURE 1. A HR image (top) and a schematic model (bottom) of the metallofullerene cage (Gd@C₆₀) aligned in SWNTs as an example. The dark spots in the HR image correspond to the encapsulated Gd atoms.



Nanotubs de C de moltes parets: MWCNT





Propietats singulars, úniques

- **SWCNT**

- **Mecàniques:** mòdul de Young $Y = 1 - 2 \text{ TPa}$
- **Elèctriques:** conductivitat $\sigma = 2000 \text{ S/cm}$
- **Tèrmiques:** gran conductivitat 6000 W/mK
- **CTE:** coeficient de dilatació petit



- Aplicacions: materials més resistents (acer, fibra de C)
- més lleugers
- Bon conductor amb molt poca dilatació
- Materials compòsits amb CNT

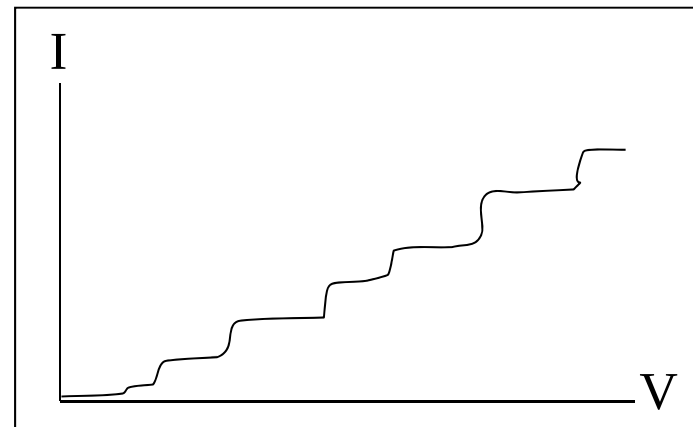


3- Fenòmens associats als nanomaterials

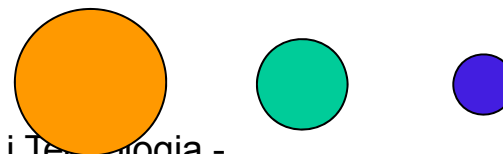
- Transport de carrega: bloqueig de Coulomb
- Els electrons “no xoquen” → $R \downarrow$
- El transport electrònic està quantificat, “a salts”:

$I(V)$ escalonada :

(No llei de Ohm)

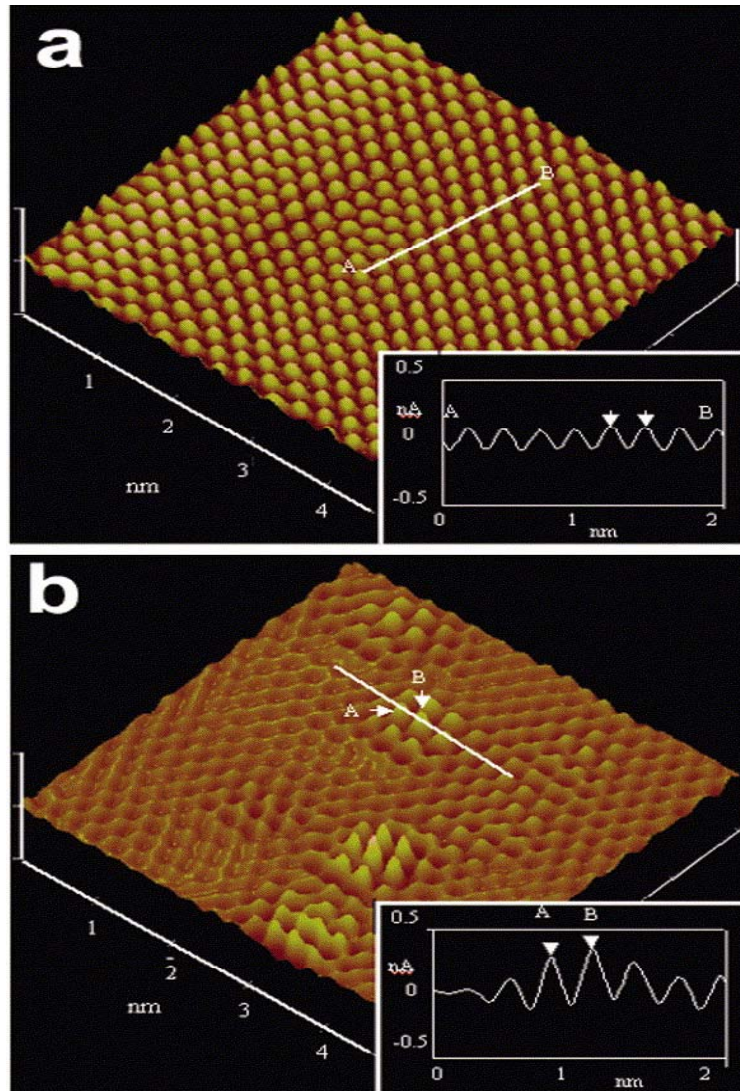


- El color depèn de la mida!
en nanopartícules coloidals
en nanoclusters d'or



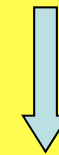


3- HRTM: Microscòpia Electrònica d'alta Resolució



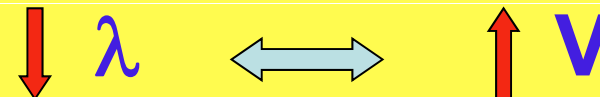
- Segons la física quàntica:

- de Broglie: $E = hf$
 $p = h/\lambda$



$$E = eV = p^2/2m = (h/\lambda)^2 / 2m$$

$$\lambda = h/(2meV)^{1/2}$$



4- Tècniques d'obtenció

Descàrrega per arc

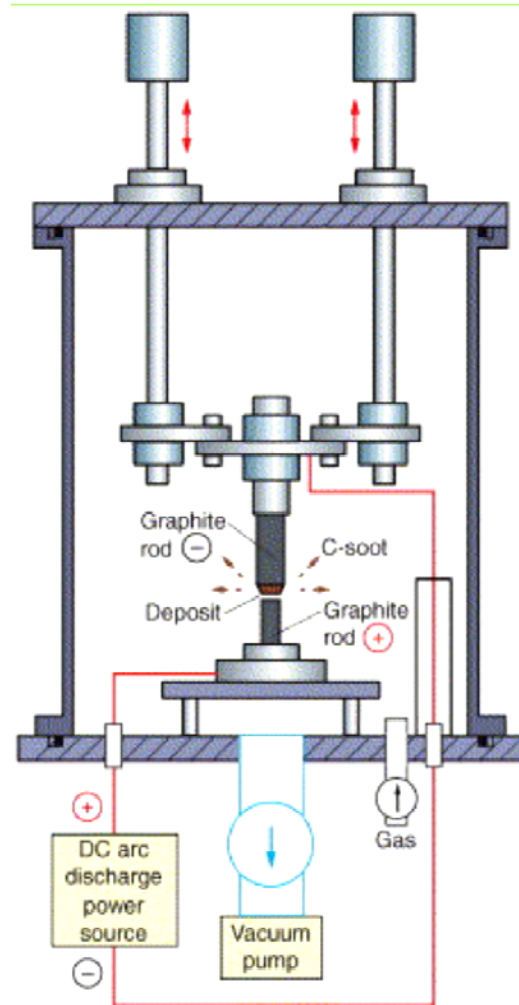


Fig. 1. Schematic diagram of CNT formation apparatus by the arc-discharge

CVD: Dipòsit químic en fase vapor

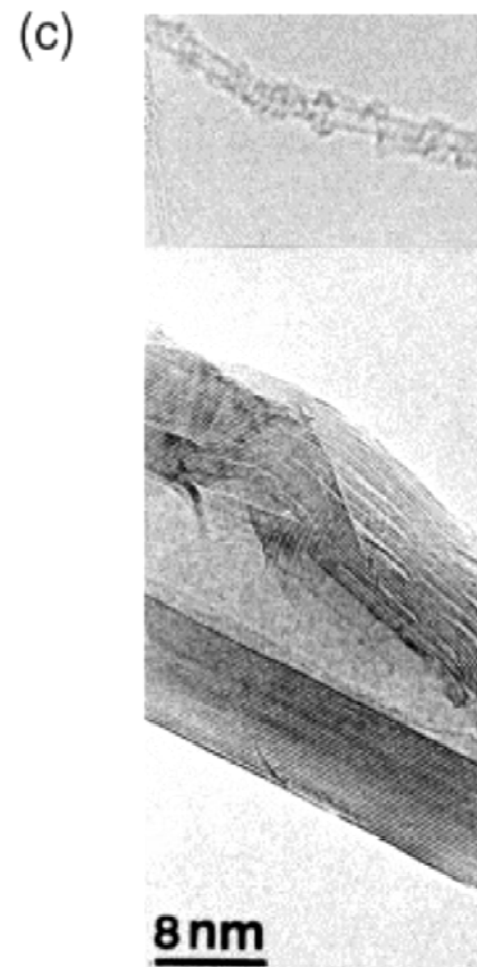
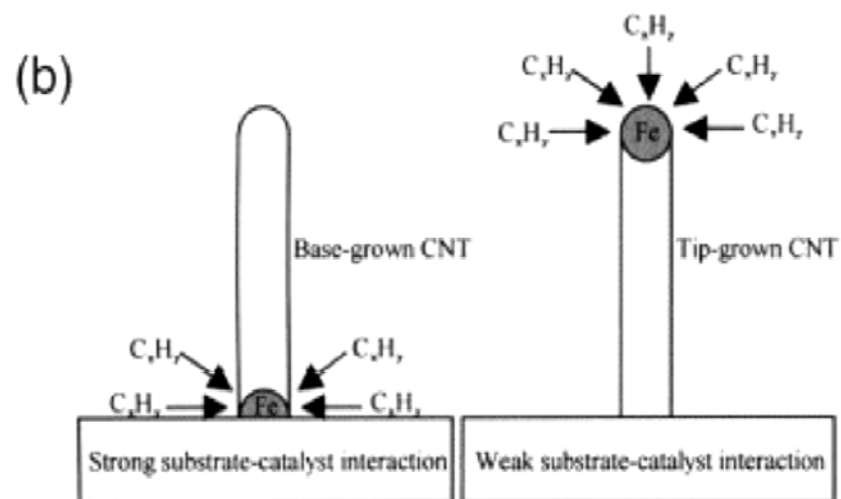
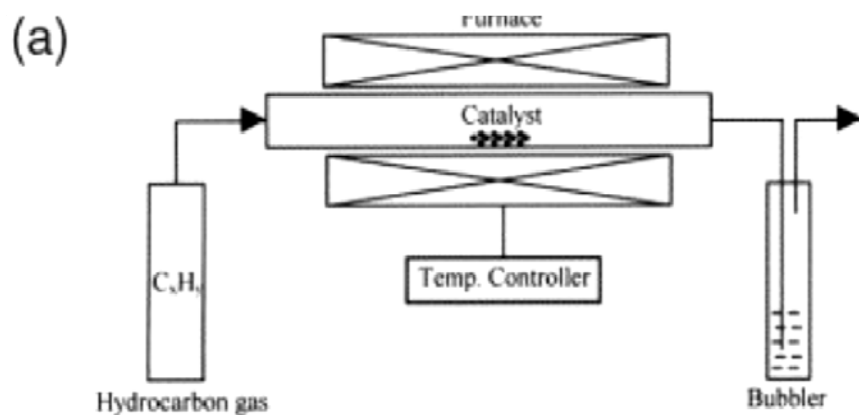


Fig. 6. (a) Schematic diagram of a CVD setup. (b) Probable models for CNT growth. (c) An example of a SWNT and a MWNT grown from camphor via CVD.

Obtenció en un forn làser

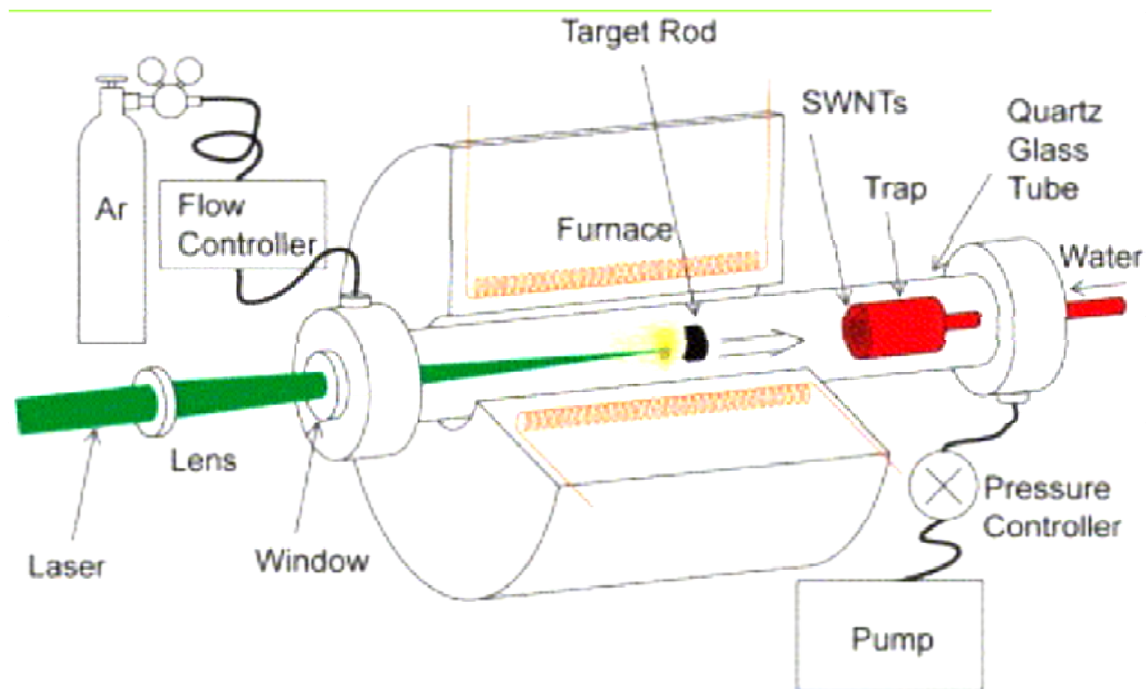


Fig. 5. Schematic diagram of the laser-furnace apparatus.

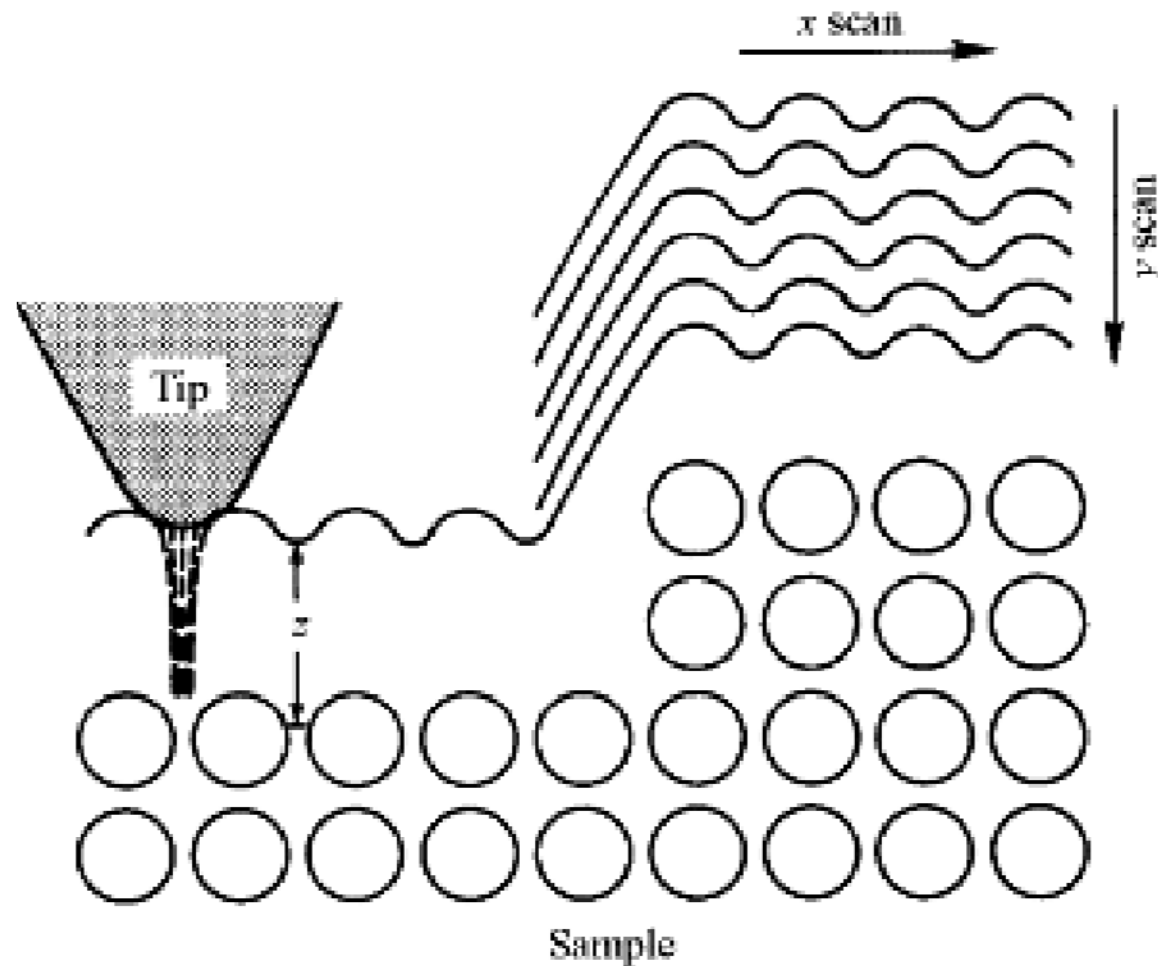


- Tècniques d'observació i de caracterització

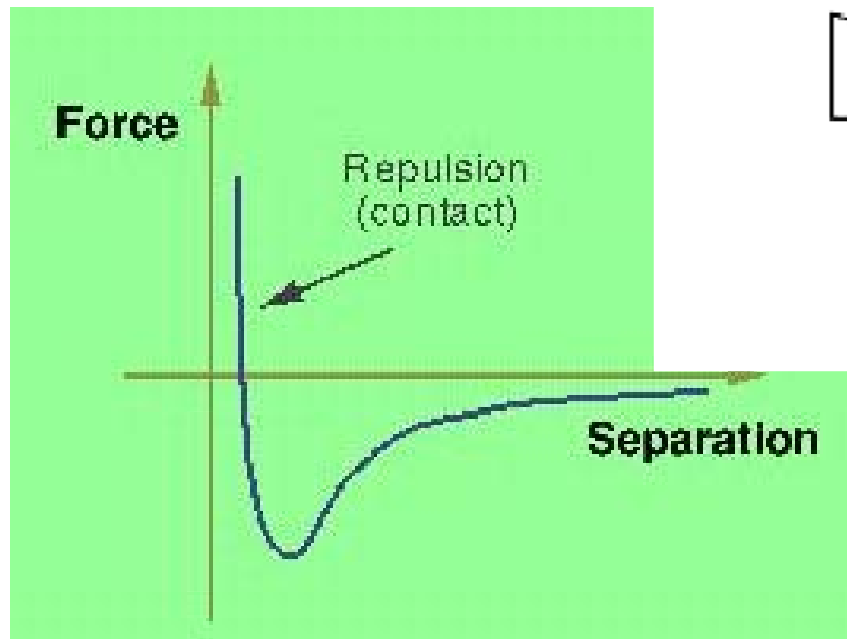
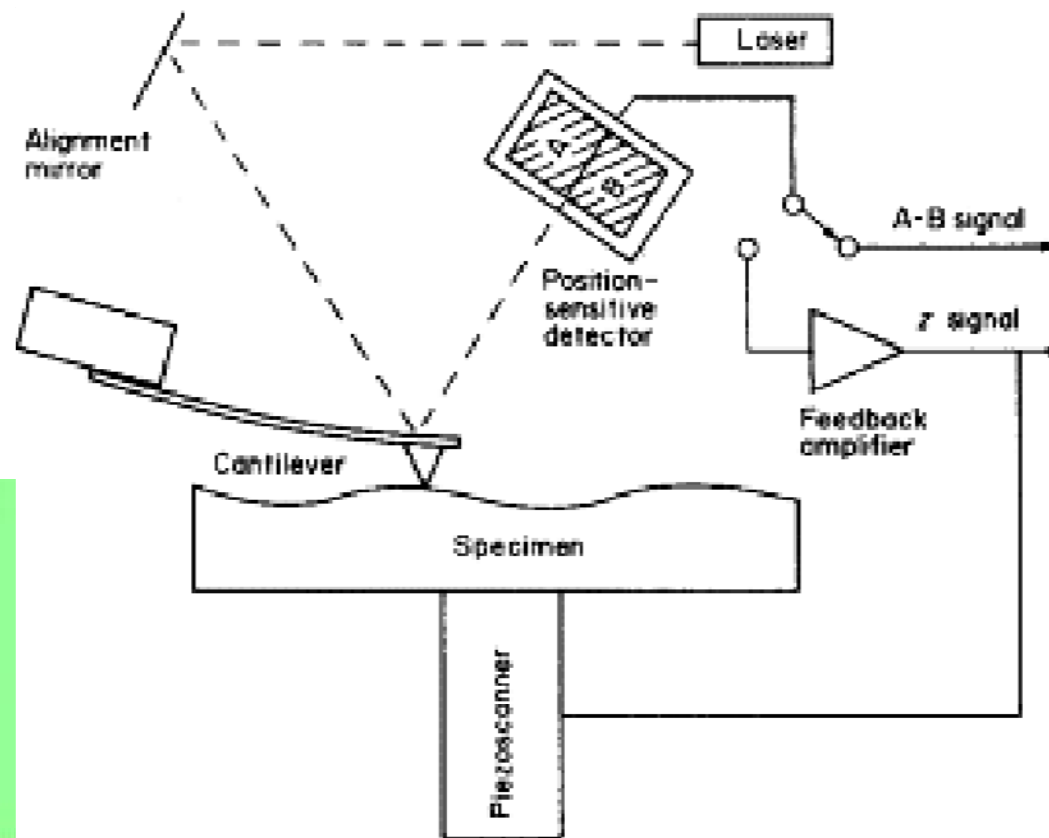
- Microscòpia electrònica:
 - TEM (per transmissió), SEM (d'escombrada)
 - HTRM (d'alta resolució)
 - Difracció d'electrons
- Difracció de raigs x
- Espectroscòpia òptica, UV, IR
- Sincrotró
- Espectroscòpia Raman
- AFM, STM
- Ressonància magnètica

AFM

Microscòpia de Força Atòmica



AFM

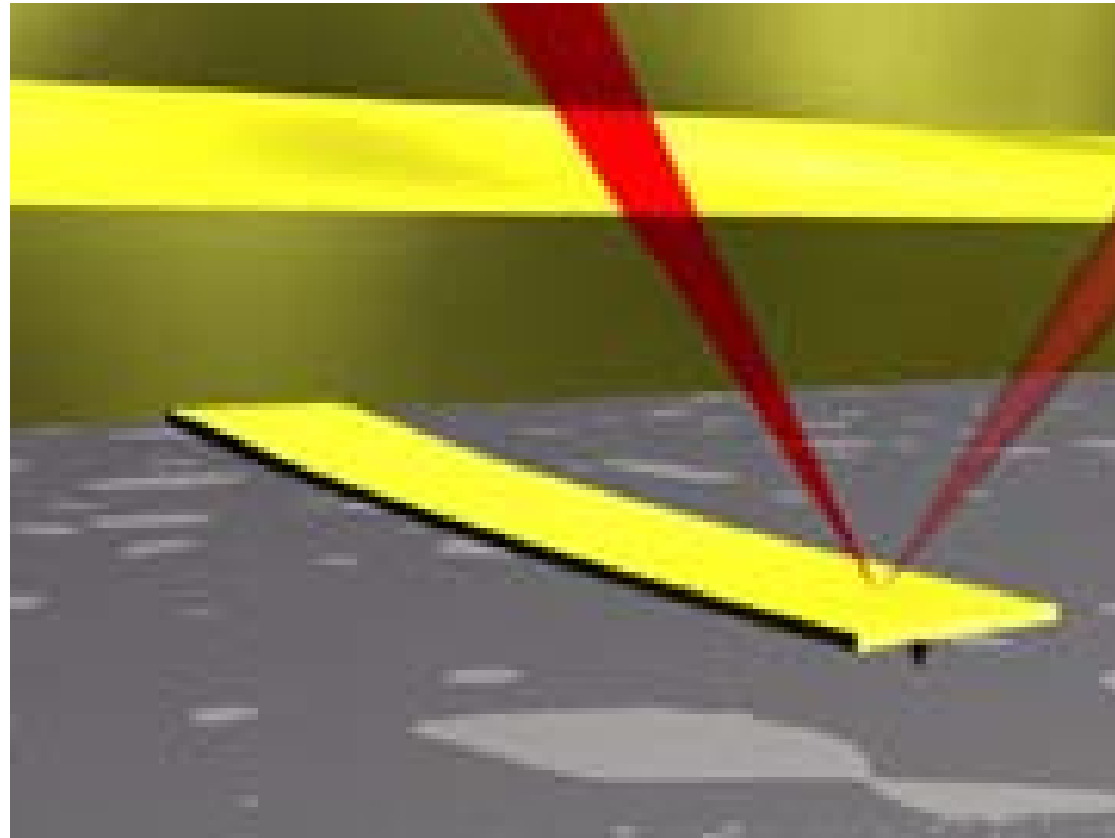




AFM

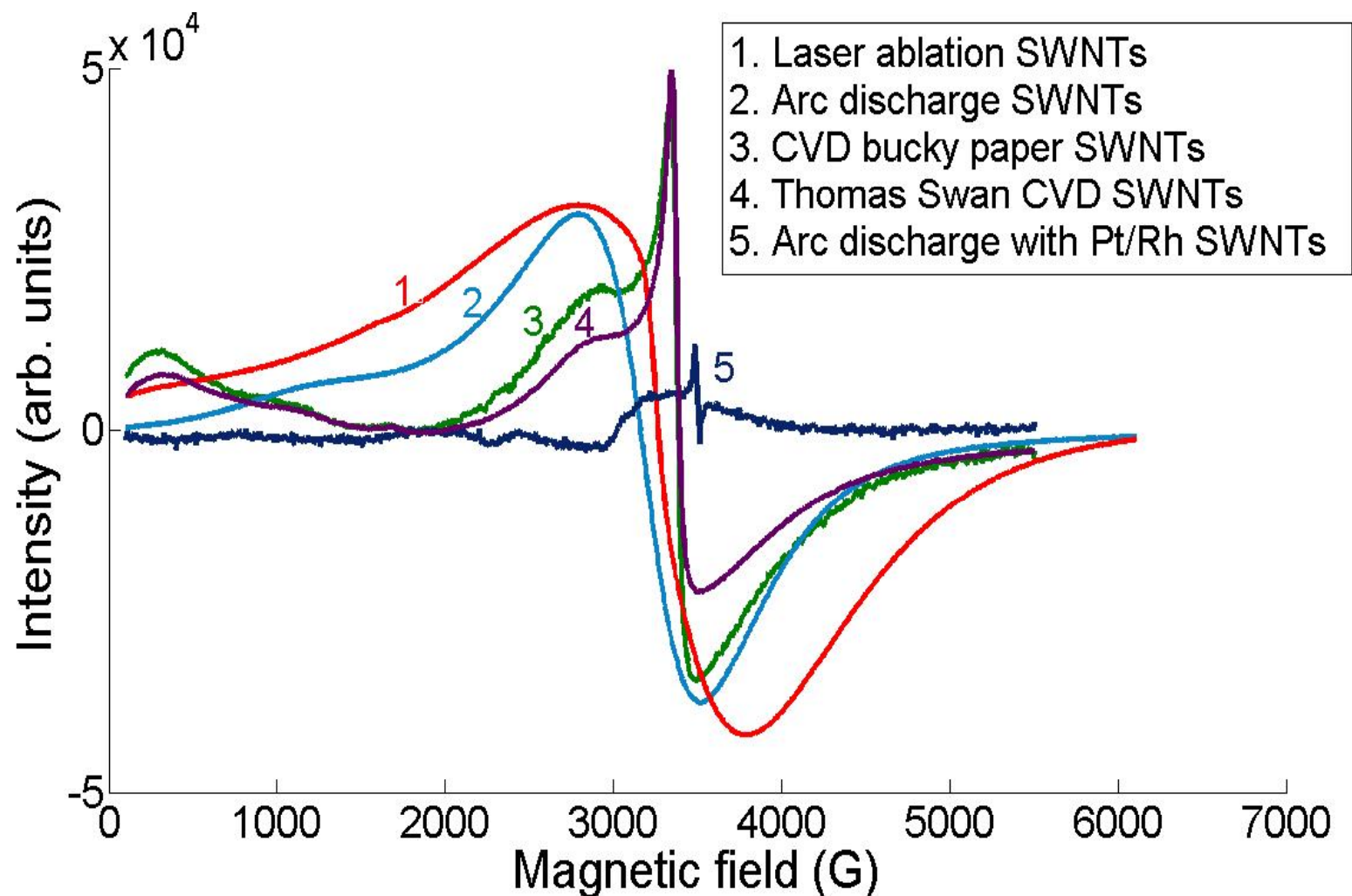
Microscòpia de Forces Atòmiques

- La punta registra la topografia





ESR spectra of SWCNTs obtained by different methods



Aplicacions

- Dispositius electrònics
- Pantalles: “displays”
- Sensors, biosensors
- muscles artificials
- “Nanocompòsits”

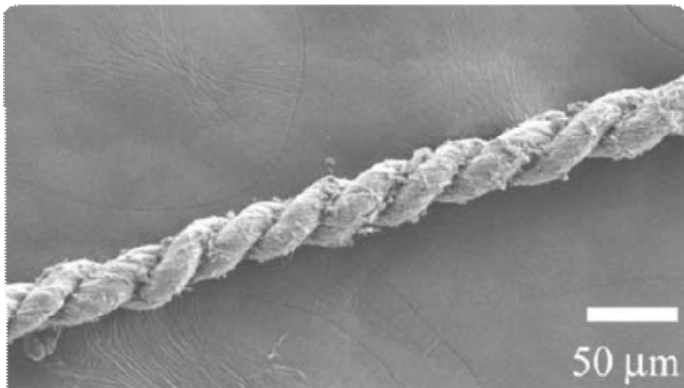
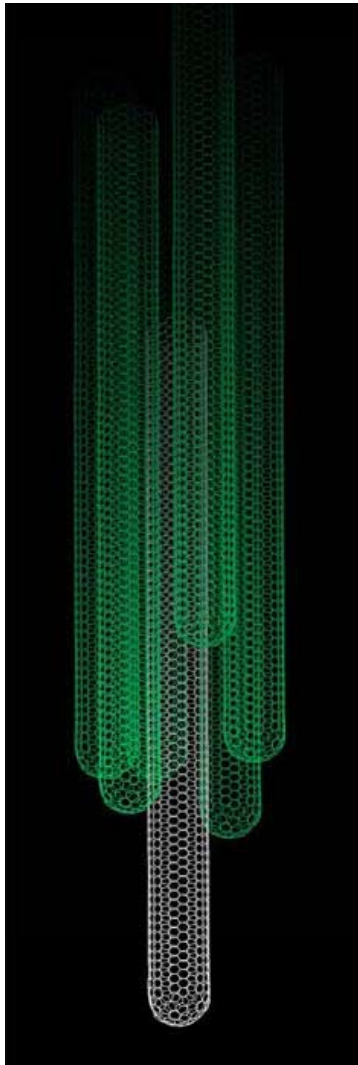


Fig. 14. Micrographs showing the exceptional flexibility of carbon nanotube-based fiber [78].

The Space Elevator Project

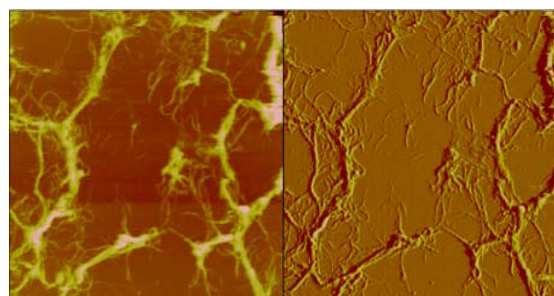
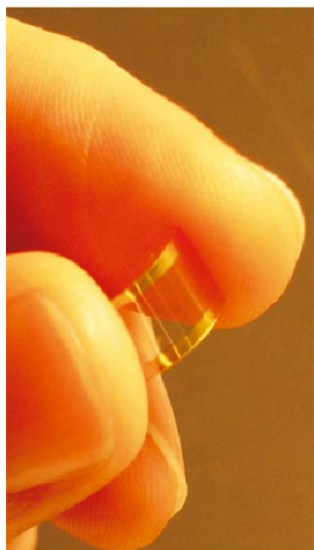


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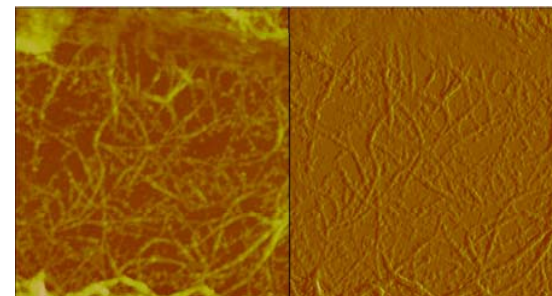


Departament de Física Aplicada

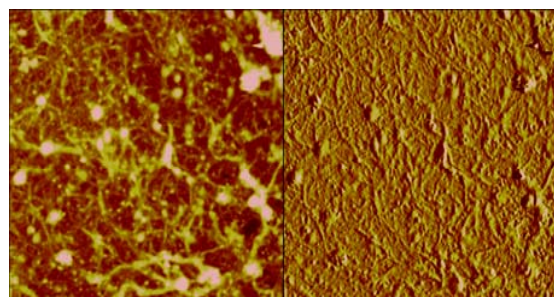
Elèctrodes transparents CNT-Polímer (AFM)



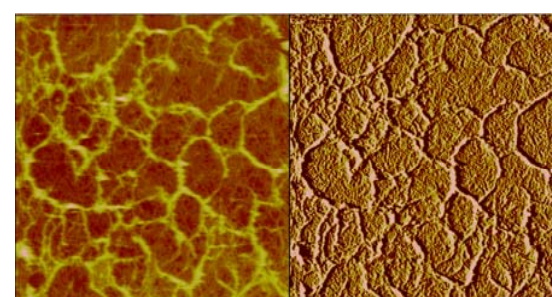
a 15.0 μm x 15.0 μm



b 5.00 μm x 5.00 μm



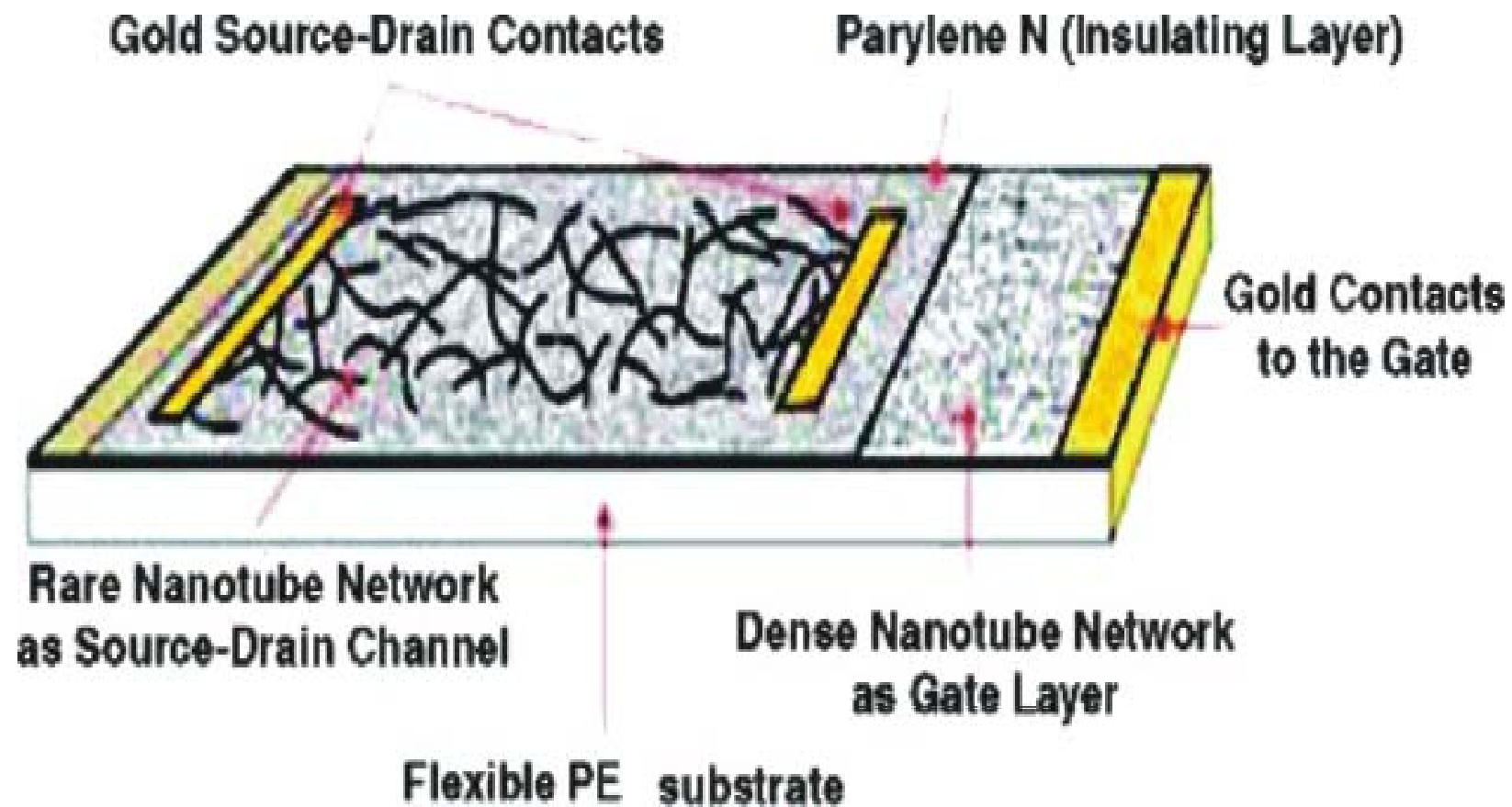
c 15.0 μm x 15.0 μm



d 50.0 μm x 50.0 μm

Transparent and flexible carbon nanotube transistor

-E. Artukovic, M. Kaempgen, D.S. Hecht, S. Roth, G. Grüner, *NanoLetters*, 5, 757 (2005)



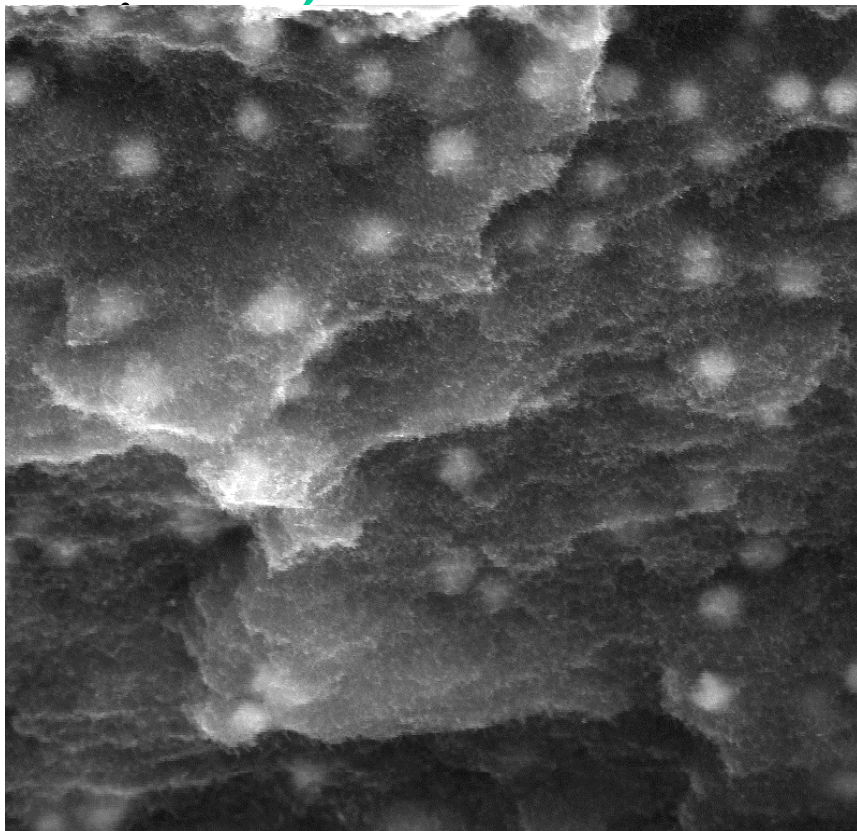


Departament de Física Aplicada

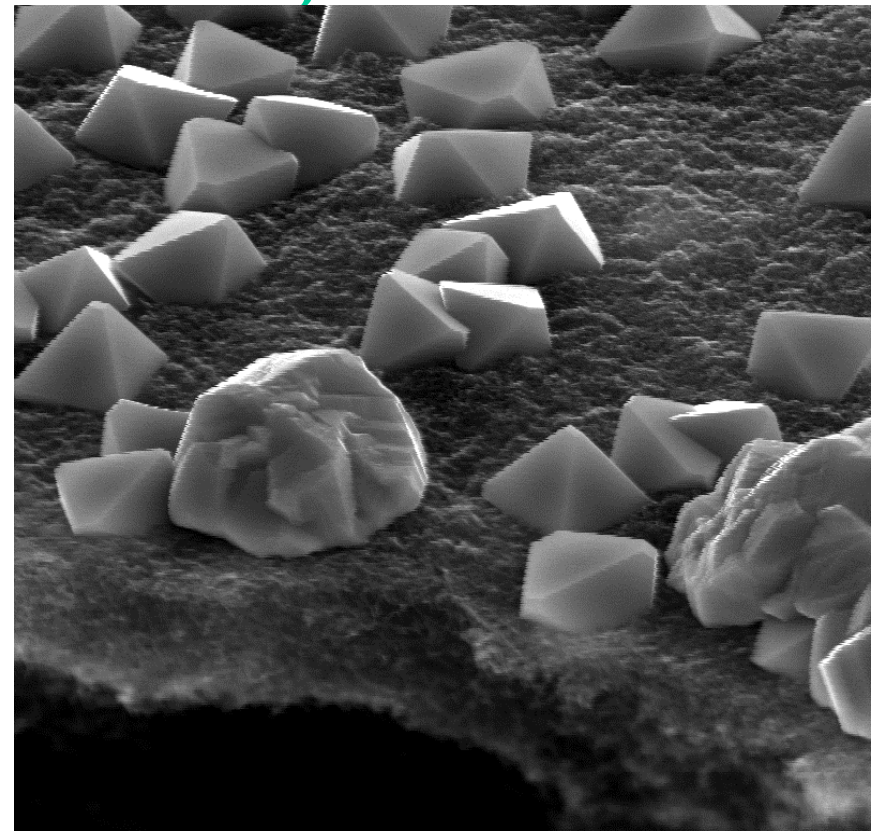
Nanotubs de Carboni - Cu

SEM a 75° de CNT-Cu,

a) 31%w Cu



b) 39%w Cu

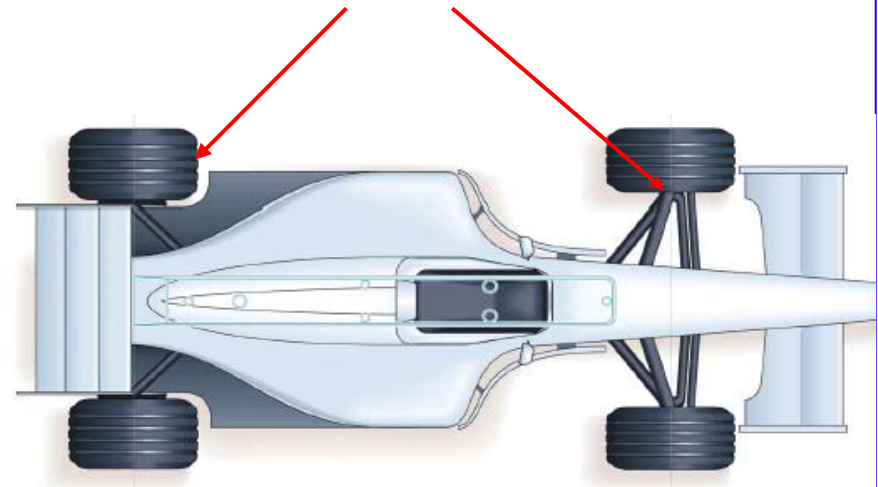


Materials per a Fórmula 1

- a. CNT in the spring suspensions
- b. Bodyworks
- c. Engine

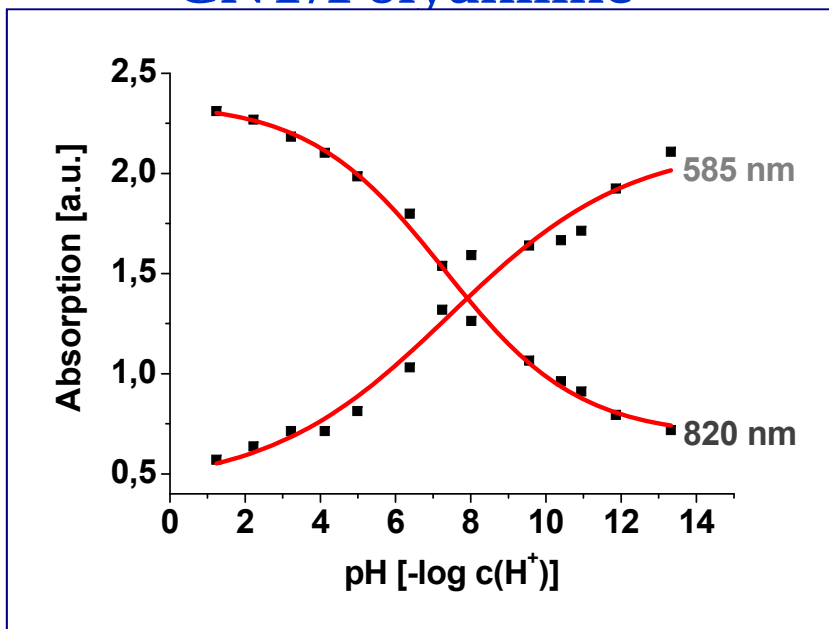
The idea is to make a substitution of the Carbon in the actual Titan/carbon matrix, and replace it by CNT to make an alloy of Ti-CNT.

Increase mechanical resistance with less material → weight and section size.



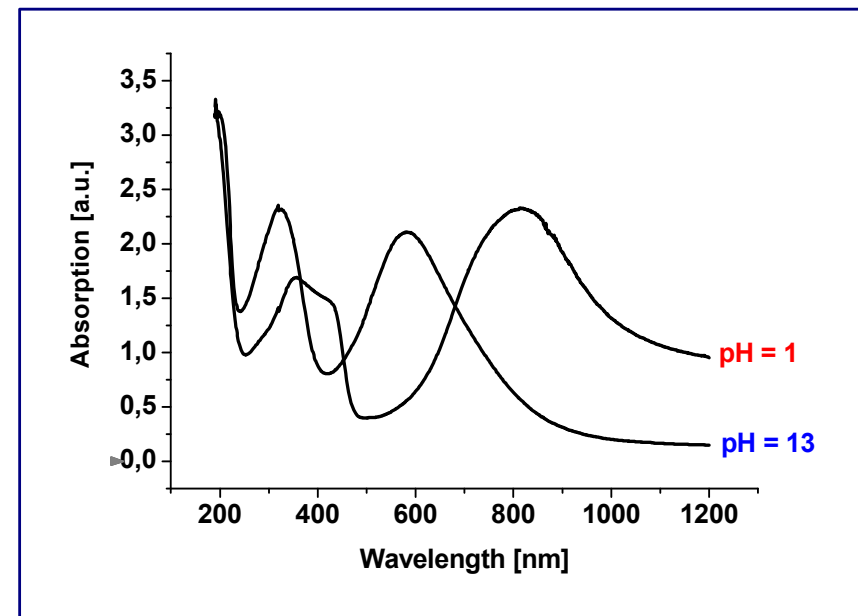
CNT-polyaniline sensor

- Optical pH response of CNT/Polyaniline**



M. Kaempgen, S. Roth; *J. Electroanalytical Chem.*, 586, 72 (2006)

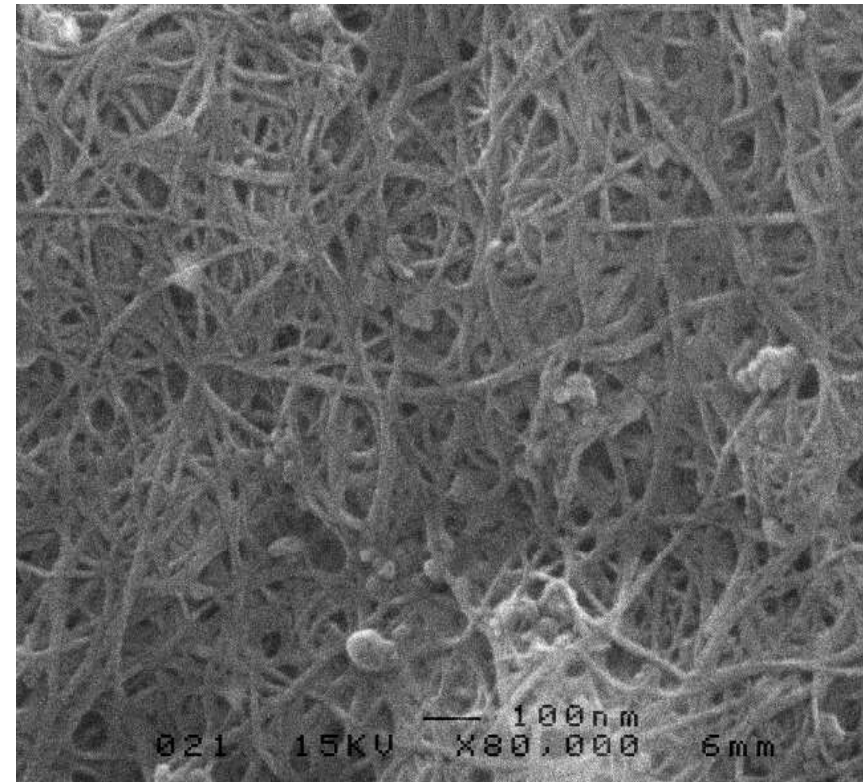
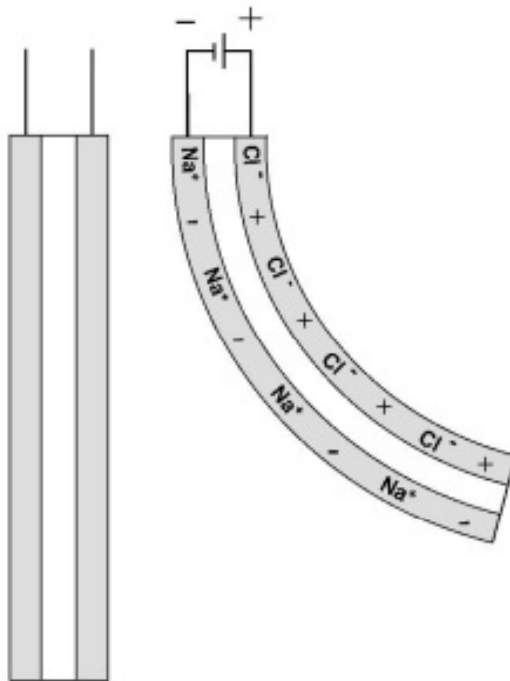
- the absorption and
- the colour change with pH
- It could be used as a sensor just by the colour changes





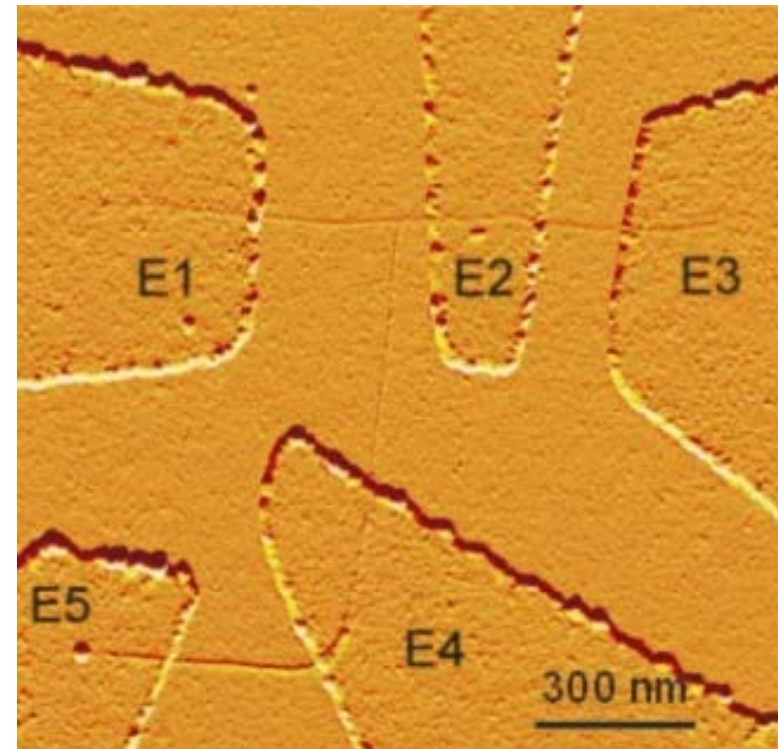
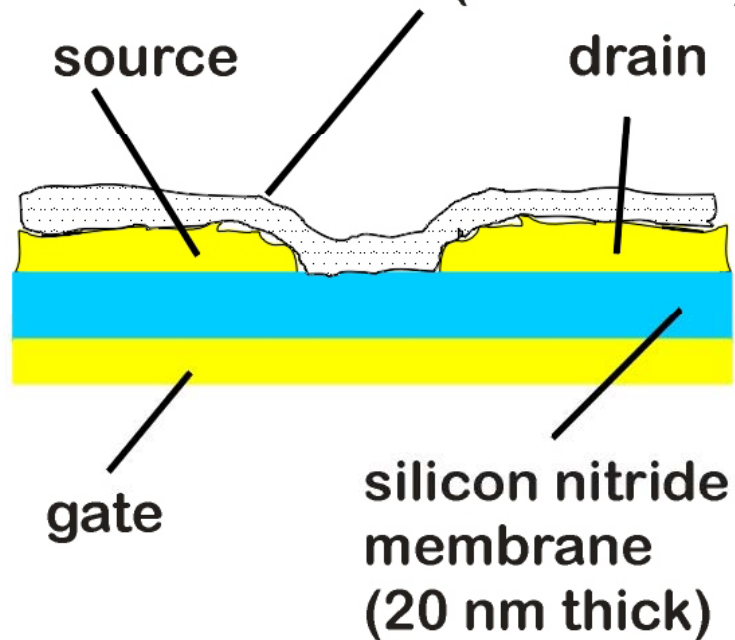
Actuadors: muscles artificials

fets amb bucky-paper de CNT, una fibra,
o amb un sol nanotub

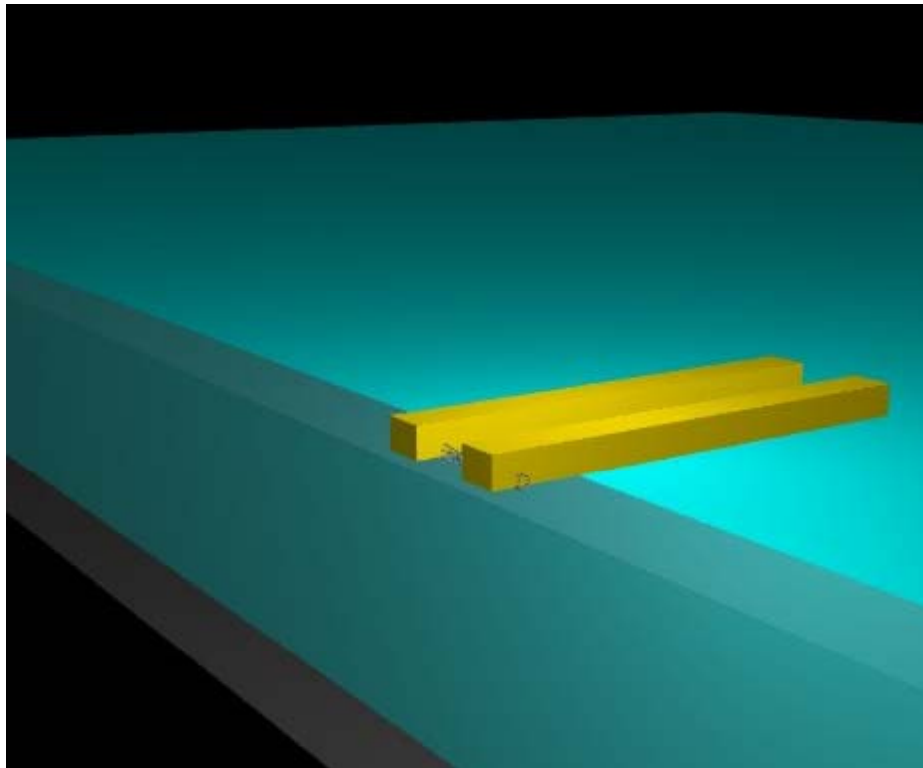


Transistors de CNT

Cross section of nanotube transistor
SWNT ($d = 1.4 \text{ nm}$)

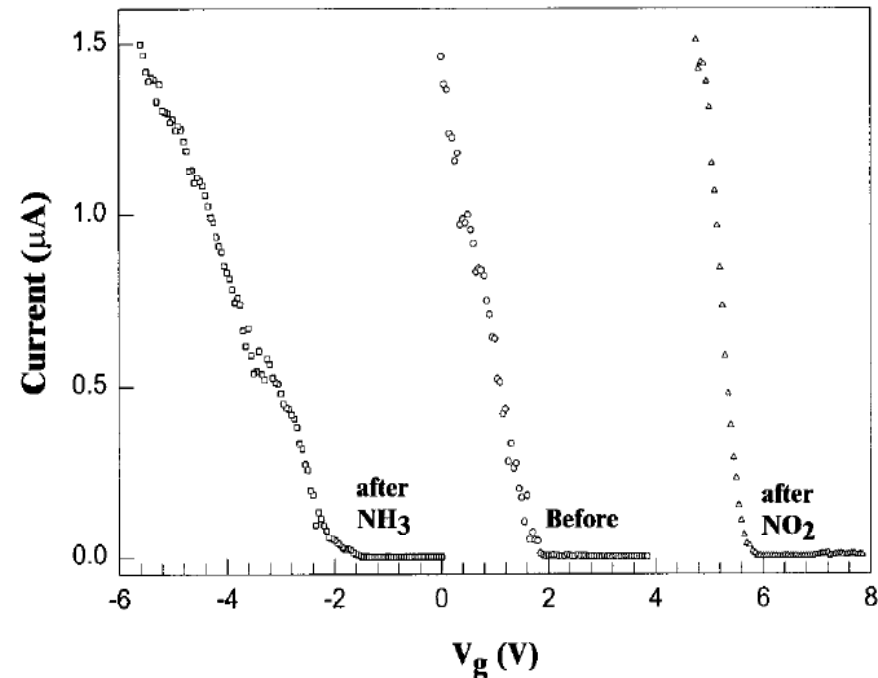
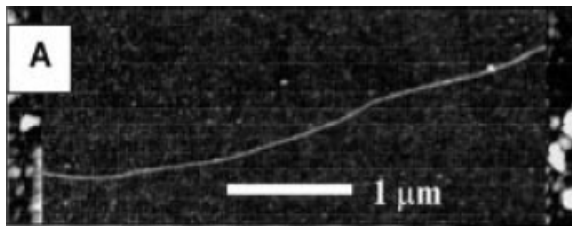


Un sol Nanotub per mesurar nanoforces



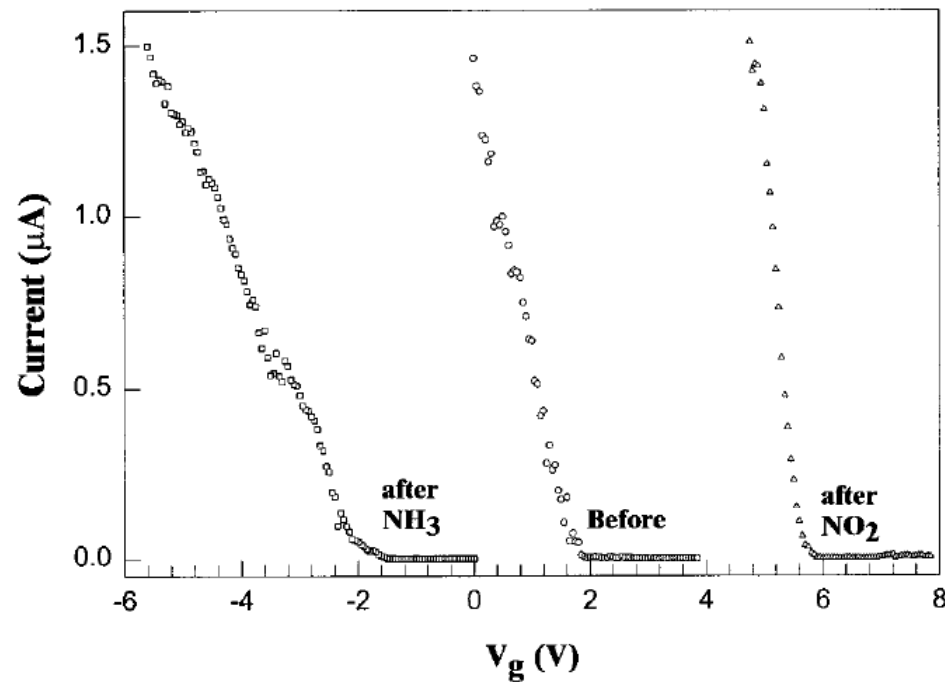
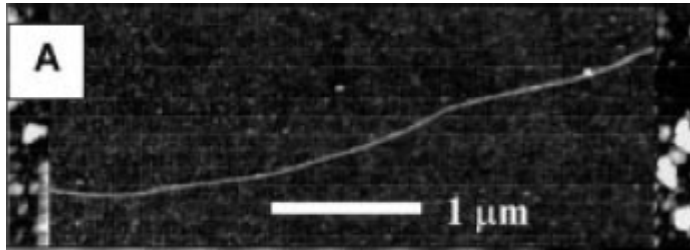
Gas sensor demonstrators utilizing SWCNTs have been fabricated & tested

It was shown that SWCNT can detect NO_2 & NH_3 gases (J. Kong & al; Science **287** (2000) 222)



Images from: J. Kong & al; Science **287** (2000) 622.

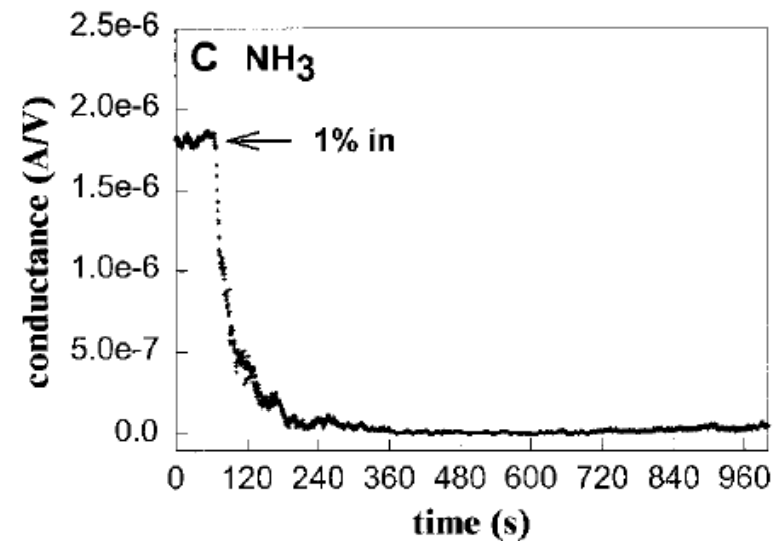
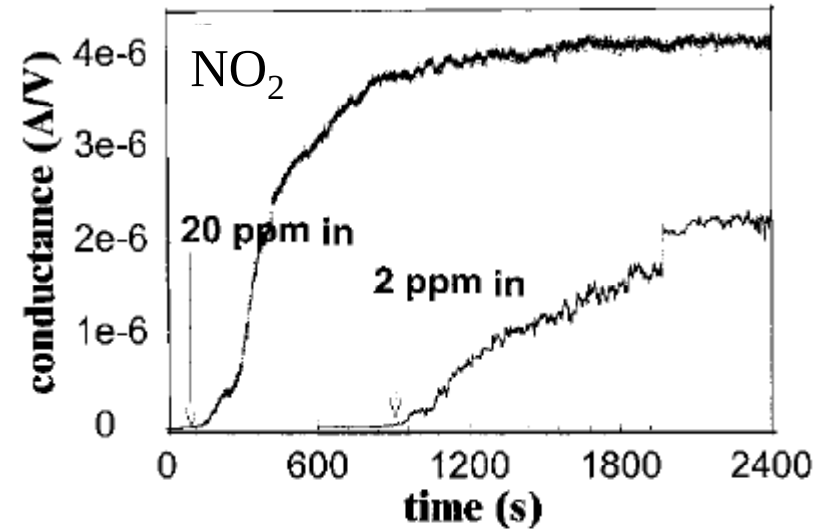
Carbon nanotubes gas sensors



1st NO_2 & NH_3 CNT sensor

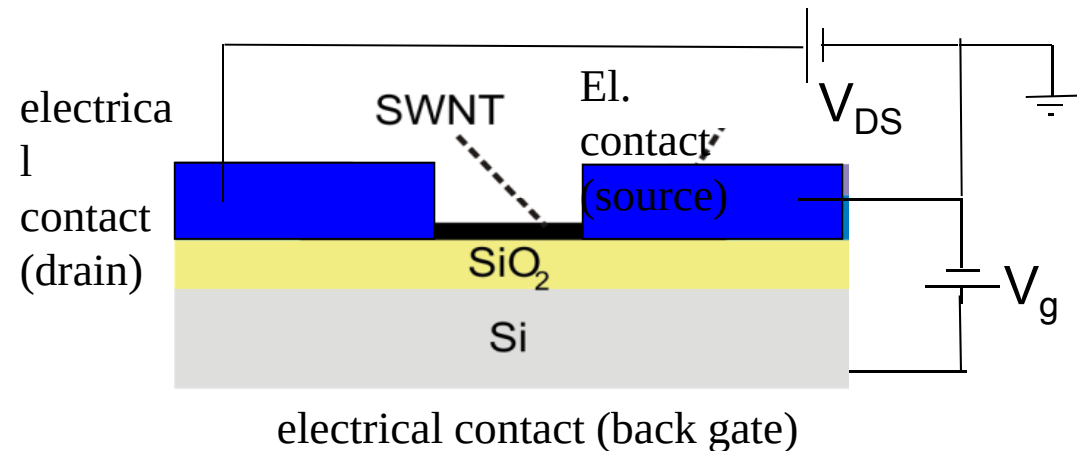
J. Kong & al; Science **287** (2000) 222

UCE 18 d'agost del 2013 - C



Our choice: gas sensor based on CNFET

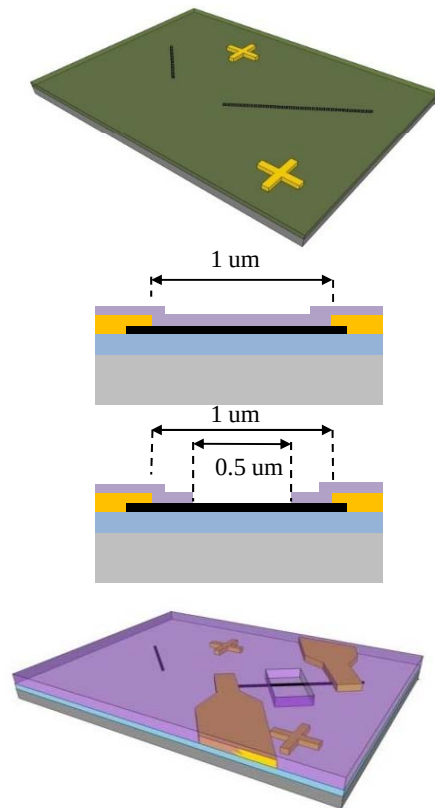
Sketch of gas sensors based on a field effect transistor (FET) configuration with as-grown individual Single Wall Carbon Nanotube (SWNT) as the active channel.



Fabrication of CNFET devices

1/

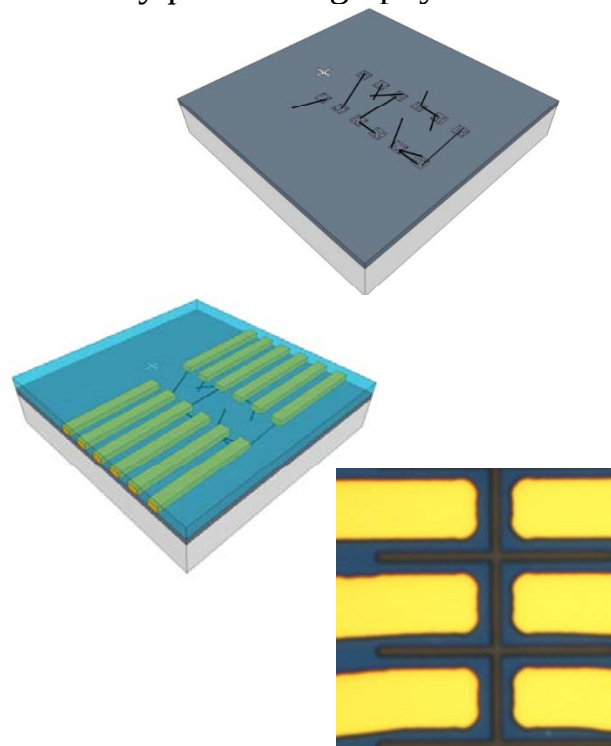
SWCNT FETs fabricated by e-beam lithography.



Moritz Mattmann & Wei Liu
NMS ETH Zurich

2/

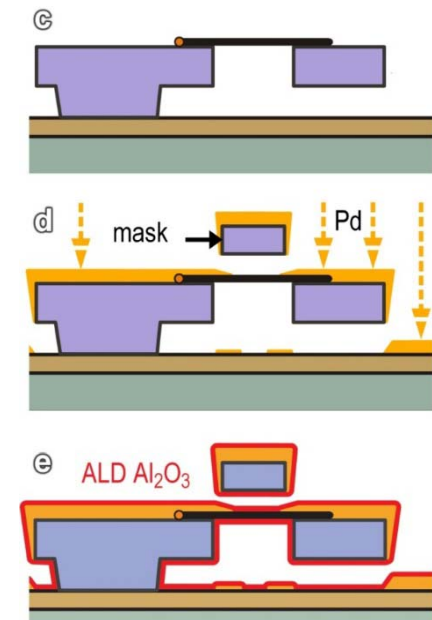
SWCNT FETs multi device array fabricated by photolithography.



Lukas Durrer & Kiran Chkkadi;
NMS ETH Zurich

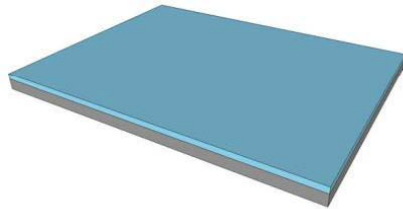
3/

Suspended SWCNT

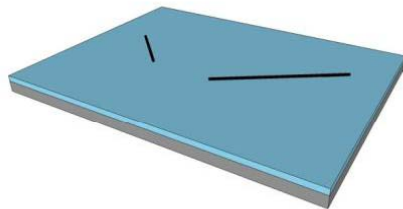


M. Muoth et al., pss (b)
248 (2011) 2664
MNS ETH Zurich

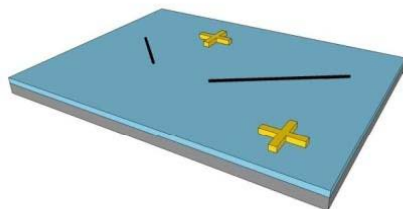
1/ Fabrication of CNFET devices by e-beam lithography



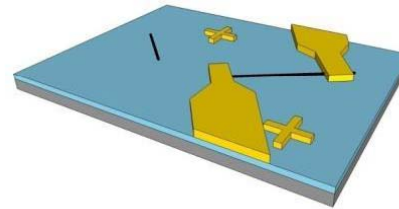
1) Highly doped Si substrate with 100 nm SiO_2 .



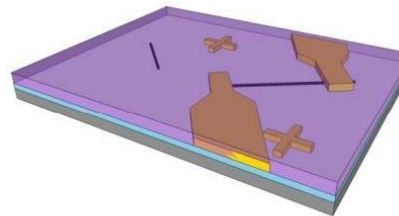
2) Synthesis of SWCNTs on SiO_2 from Ferritin based catalysts in CVD process.



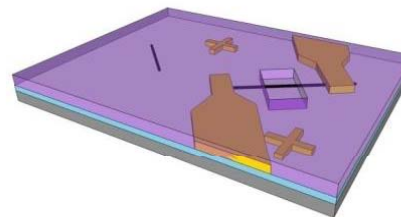
3) Deposition of metal markers and localization of SWCNTs by AFM.



4) Deposition of metal leads to electrically contact SWCNTs.



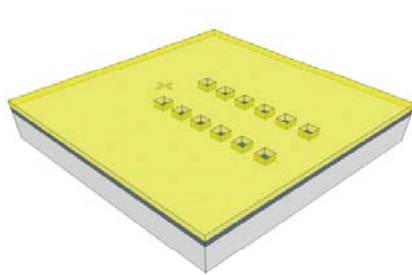
5) Passivation of the device by ALD Al_2O_3 .



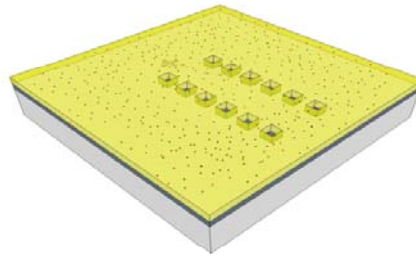
6) HF or H_3PO_4 wet etching.

M. Mattmann, MNS ETH Zurich

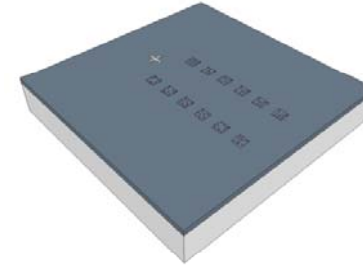
2/ Fabrication of CNFET devices by photolithography at MNS ETH Zurich



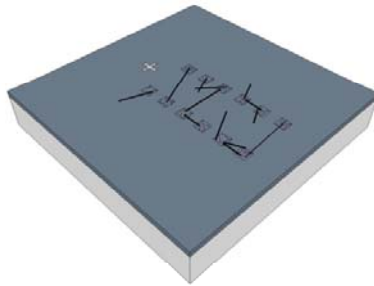
Islands
in photoresist



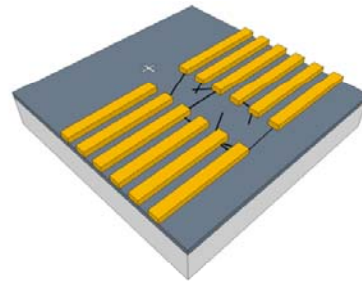
Deposition of ferritin



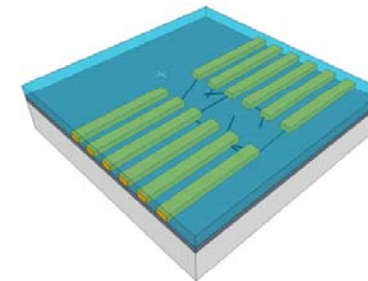
Lift off photoresist



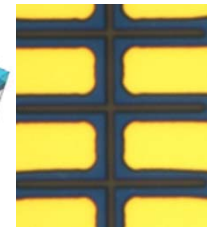
SWCNTs growth



Deposition of electrodes



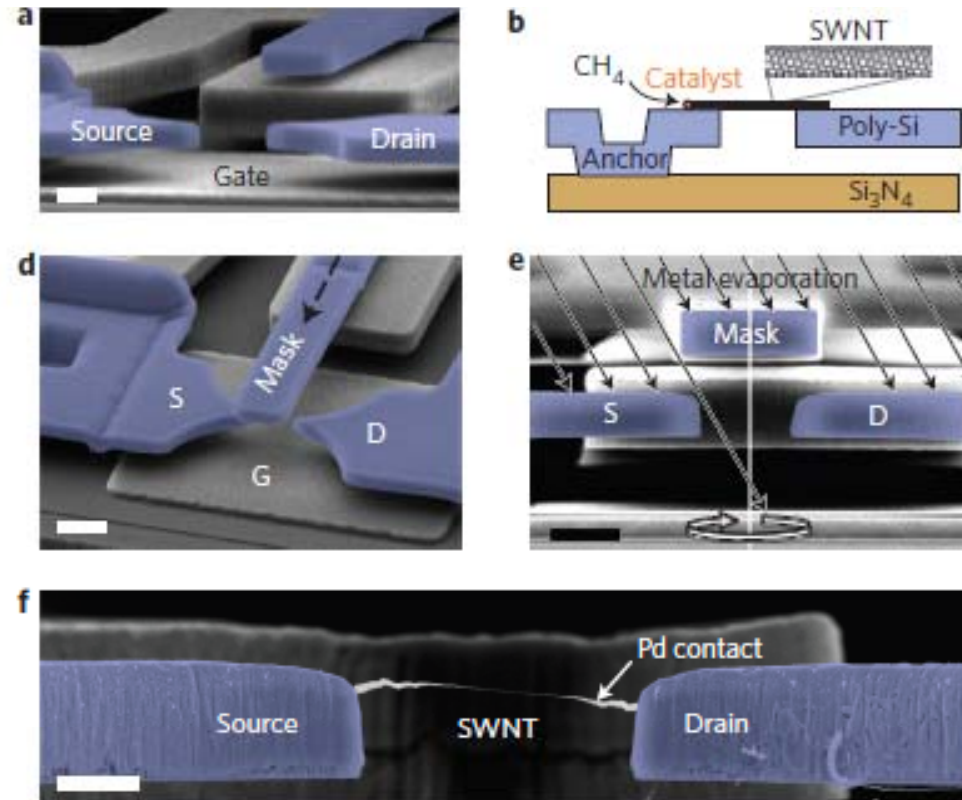
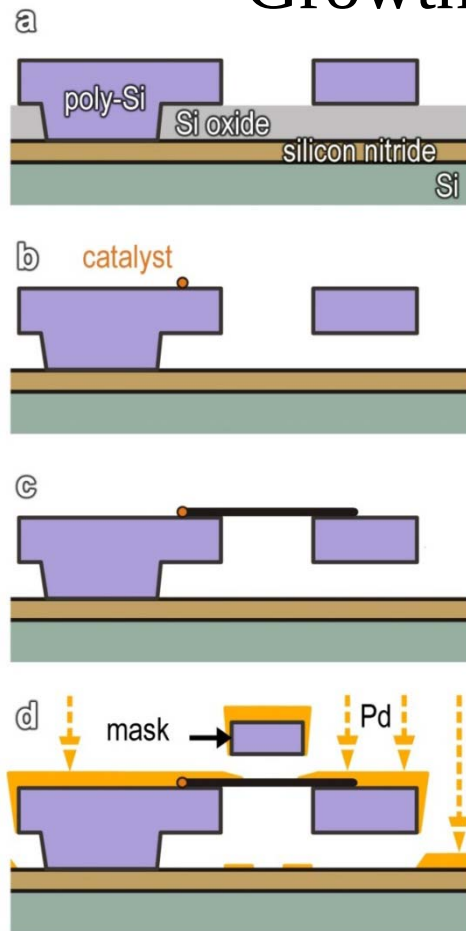
ALD of passivation
layer (Al_2O_3)



K. Chikkadi, et al., Procedia Engineering 47 (2012) 1374 – 1377

ETH Zurich 3/ Fabrication of CNFET devices / resist residual contamination free process

Growth of suspended SWCNT @ MEMS

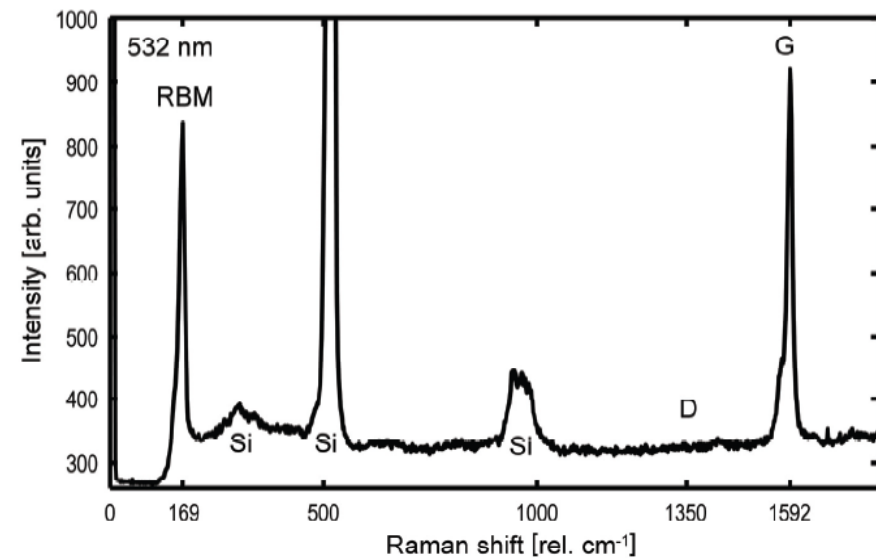
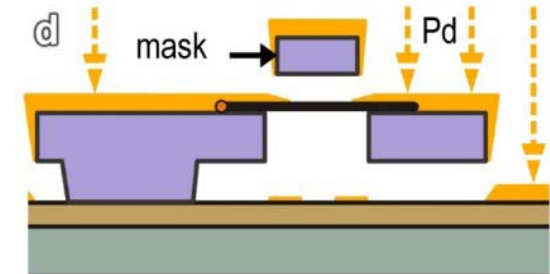
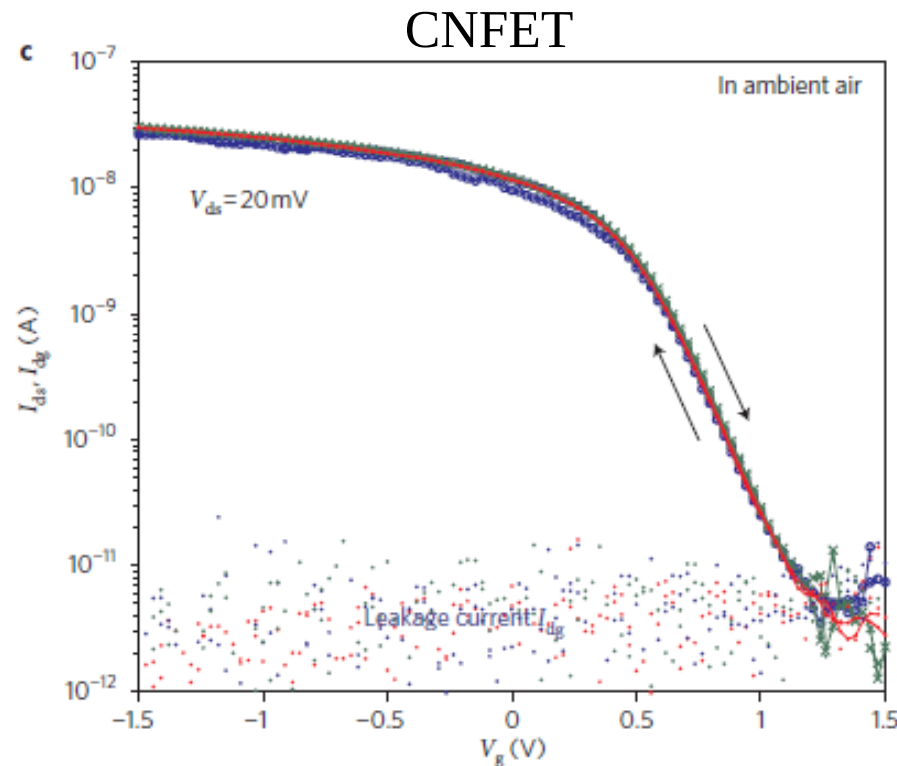


M. Muoth et al., pss (b) **248** (2011)
2664

M. Muoth et al.; Nature Nanotechnology 5
(2010) 589

3/ Fabrication of CNFET devices / resist residual contamination free process

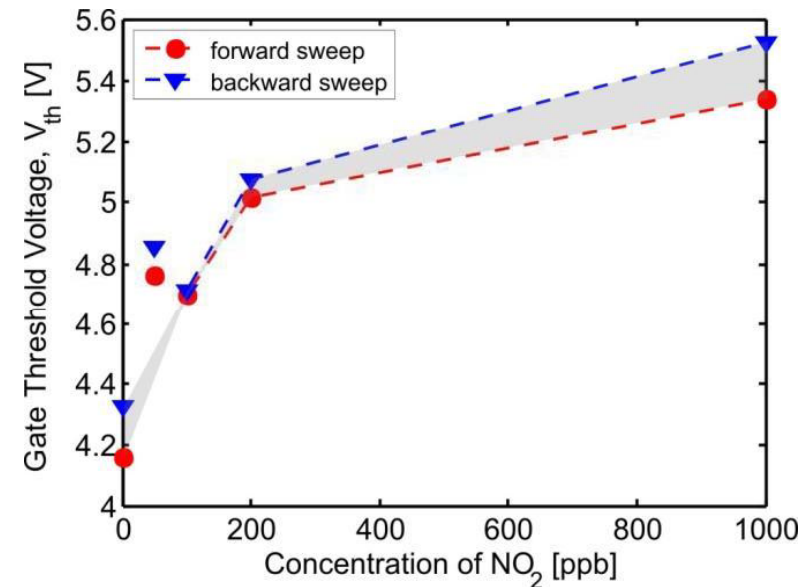
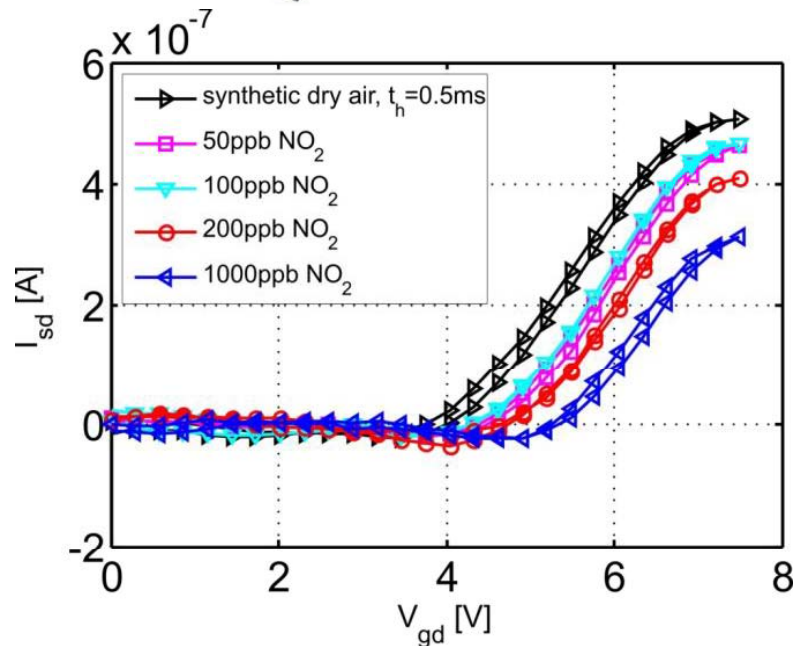
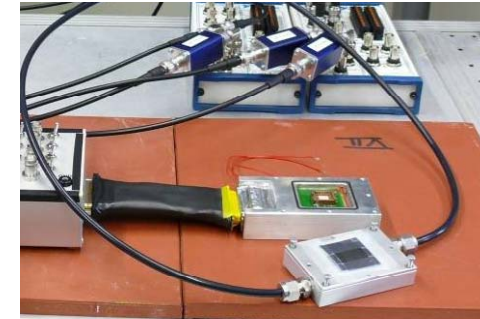
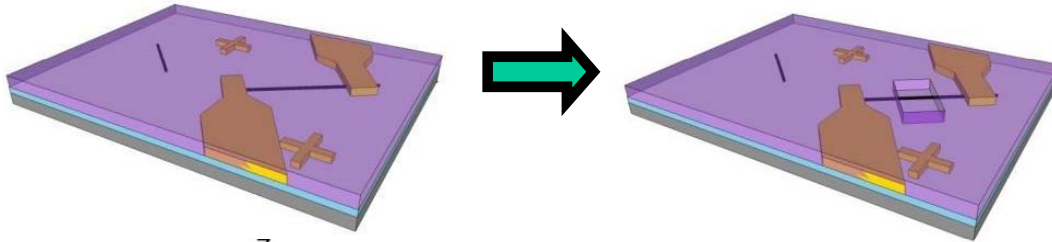
Growth of suspended SWCNT @ MEMS



M. Muoth et al.; Nature Nanotechnology; 5 (2010) 589

NO₂ gas sensors based on individual SWCNT FET

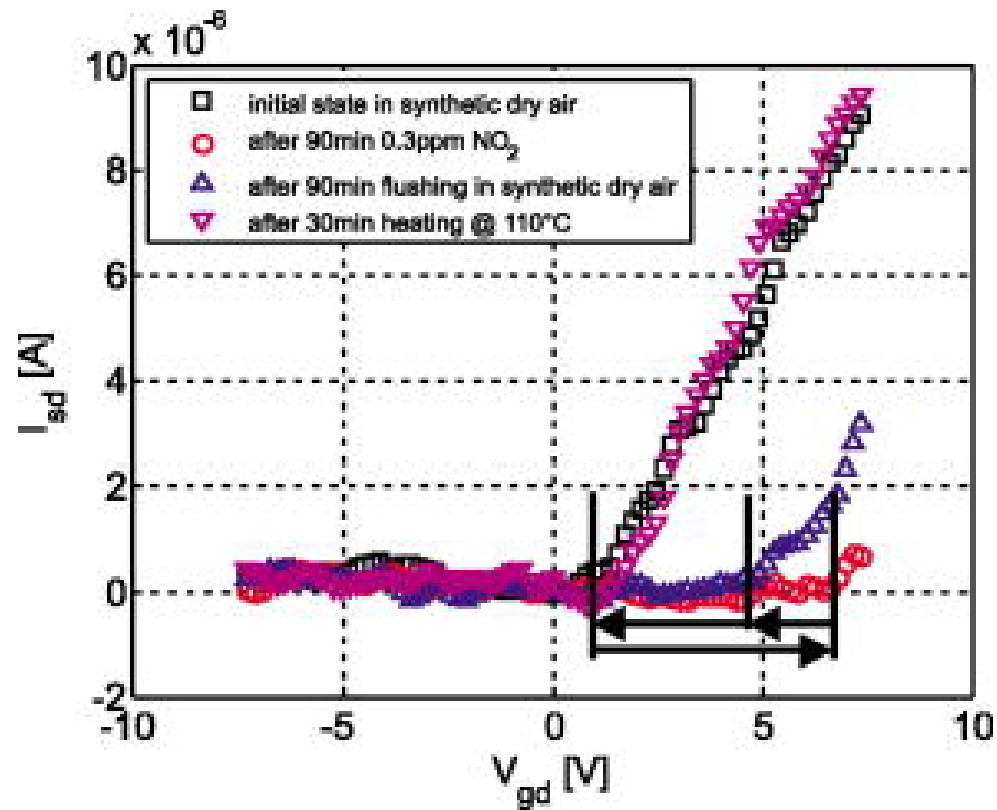
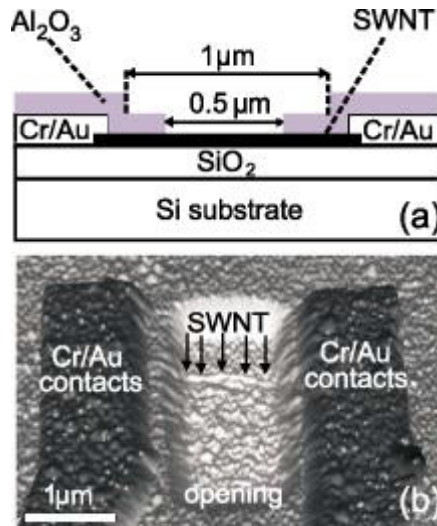
NO₂ detection in dry air



- Positive shift of the gate threshold upon exposure to NO₂.

Mattmann *et al.* Nanotechnology 2010; **21**: 185501.

Recovery of partially passivated CNFET NO₂ sensor



Sensor recovery after 30min @ 110°C.

Mattmann *et al.*, *Appl. Phys. Lett.* 94, 183502 (2009)



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Thank you for your attention!

GRACIES!